



INSTALLATION & SERVICING

**PRO, PRE-PLUMBED H
& PRE-PLUMBED S**

When replacing any part on this appliance, use only spare parts that you can be assured conform to the safety and performance specification that we require. Do not use reconditioned or copy parts that have not been clearly authorised by Ideal Heating. For the very latest copy of literature for specification and maintenance practices visit our website idealheating.com where you can download the relevant information in PDF format.



These instructions should be read in conjunction with the installation/servicing instructions issued by the manufacturer of the heat source being used.

Any installation must be in accordance with the relevant requirements of the Gas Safety Regulations, Building Regulations, I.E.E. Wiring Regulations and the Water Fitting Regulations (England and Wales) or Water Byelaws (Scotland). It should be read in accordance with the relevant recommendations of the following:

BS 6798; BS EN 12828, BS EN 12831, BS EN 14336; BS 5546;

BS 5440:1; BS 5440:2; CP 331:3

BS EN 806-1 to 5, BS EN 8558:2011; BS EN 1458-1:2011 and BS 7593:2006

Ideal Pro is covered by Section G3 of the Building Regulations (England and Wales) Technical Standard P3 (Scotland) and Building Regulation P5 (Northern Ireland). Compliance can be achieved via a Competent Person Self Certification Scheme or notification of installation to the Local Authority Building Control Department.

It must be installed by a competent person as defined by the relevant regulations. Manufacturers notes must NOT be taken as over-riding statutory obligations.

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised at all times to ensure they do not play with the appliance.

This information is provided to assist generally in the selection of equipment. Responsibility for selection and specification of our equipment must however remain that of our customer and any experts or consultants concerned with the installation(s).

Please note: that we do not therefore accept any responsibility for matters of design selection or specification, for the effectiveness of an installation or system containing one of our products unless specifically requested to do so in writing.

All goods are sold subject to our Conditions of Sale which are set out at the rear of this specification. In the interest of continuously improving the Ideal Pro range, Ideal Boilers reserve the right to modify the product without notice, and in these circumstances this booklet, which is accurate at the time of printing, should be disregarded. An updated set of Instructions will be produced and supplied with new appliances and will be made available for other appliances on request.

Ideal Pro is produced under an ISO 9001:2008 Quality Management System approved by BSI.



Benchmark places responsibilities on both manufacturers and installers. The purpose is to ensure that customers are provided with the correct equipment for their needs, that it is installed, commissioned and serviced in accordance with the manufacturers instructions by competent persons and that it meets the requirements of the appropriate Building Regulations. The Benchmark Checklist can be used to demonstrate compliance with Building Regulations and should be provided to the customer for future reference.

Installers are required to carry out installation, commissioning and servicing work in accordance with the Benchmark Code of Practice which is available from the Heating and Hot Water Industry Council who manage and promote the Scheme. Visit www.centralheating.co.uk for more information.

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Manufacturer: Ideal Boilers

Maximum inlet pressure to Pressure reducing valve	12 bar
Operating pressure (PRV setting)	3 bar
Expansion vessel charge pressure	3 bar
Expansion relief valve setting	4.5 bar
Opening pressure of P & T Relief Valve	6 bar
Opening temperature of P & T Relief Valve	95°C
Energy cut-out thermostat setting	85°C
Max. working pressure - Primary heat exchanger (Indirect models)	3 bar
Immersion heater rating	3kW, 240V AC

All cylinders are manufactured in accordance with the requirements of BS EN 12897. The tundish must be positioned so that it is visible to the occupant and is away from electrical devices.

Components supplied with Ideal Pro:

- Cold water inlet PRV combination valve/expansion relief
- Pressure and temperature relief valve
- Control thermostat
- Energy cut-out thermostat
- Energy cut-out motorised valve (indirects only)
- Tundish
- Drain elbow
- 3kW Immersion heater including control and cut out thermostats
- Expansion vessel complete with mounting bracket
- Technical/user product literature

(**Note:** Please refer to tables on pages 6-9 to confirm the quantity of immersion heaters supplied with the unit)

In any situation where the volume of heated pipework (eg. secondary circulation pipes or manifold pipework for multiple units) exceeds 10 litres, then an additional expansion vessel must be fitted to accommodate the extra expansion volume.

Handling Before Installation

Ideal Pro must be handled with care and stored the correct way up in a dry place. Any manual handling/lifting operations will need to comply with the requirements of the Manual Handling Operations Regulations issued by the H.S.E. The appliance can be moved using a sack truck on the rear face although care should be taken and the route should be even. In apartment buildings containing a number of storeys we would recommend that the appliances are moved vertically in a mechanical lift. If it is proposed to use a crane, expert advice should be obtained regarding the need for slings, lifting beams etc.

All factory fitted components are tightened during manufacture, however all should be checked before installation.

A specific manual handling assessment is shown in Appendix B at the rear of this manual.

The Environment

This product has been manufactured using many recyclable materials, including the approved HCFC/CFC free polyurethane foam insulation. At the end of its useful life, it should be disposed of at a Local Authority Recycling Centre, to maximise the products full environmental benefits.

Maintenance

Modifications should not be made to this product. Replacement parts, including immersion heaters, should be purchased from Ideal Boilers, or agents approved by them. Unvented hot water storage vessels need regular routine checks, and these are detailed below. It is for this reason that this manual must always be left with the Ideal Pro.

It is essential that these checks be carried out at the time of boiler maintenance by a qualified installer:

1. Manually open the relief valves in turn, and check that water is discharged from the valves and runs freely through the tundish and out at the discharge point. Ensure that the valves re-seat satisfactorily. (Note - the water may be very hot).
2. It is important to check that the discharge pipework is carrying the water away adequately. Check for blockages etc. if it is not.
3. Isolate the cold supply to the cylinder. Remove the inlet control valve. Inspect the gauge filter on the inlet side and remove any debris.
4. Check the charge pressure in the expansion vessel and repressurise if required
5. Re-fill the system and ensure that all relief valves have re-seated.
6. The Benchmark Service Record should be updated at each service.
7. Check the water pressure downstream of the combination valve is 3 bar in static condition.
8. Check and if necessary, descale the heat exchanger in hard water areas ie. above 200ppm (mg/l).

Note:

The cylinder is factory fitted with a temperature & pressure relief valve that must not be used for any other purpose or removed.

The cylinder is factory fitted with immersion heaters with thermal cut outs. Immersions without thermal cut outs must not be fitted.

DESIGN

Figure 1



**Ideal Pro
INDIRECT**

Ideal Pro is a range of unvented hot water storage cylinders, manufactured in the latest high quality duplex stainless steel. They are designed to provide mains pressure hot water and are supplied as a package which complies with Section G3 of the Building Regulations. The appliance is extremely well insulated using high density HCFC free foam insulation with an ozone depleting potential (ODP) of zero and a global warming potential (GWP) of 2. It is fitted with all necessary safety devices and supplied with all the necessary control devices to make installation on site as easy as possible.

Ideal Pro Indirect

Ideal Pro Indirect is an unvented hot water storage cylinder and is provided with a high efficiency internal primary coil which is designed for use with a gas or oil boiler and is suitable for both open vented and sealed pumped primary systems.

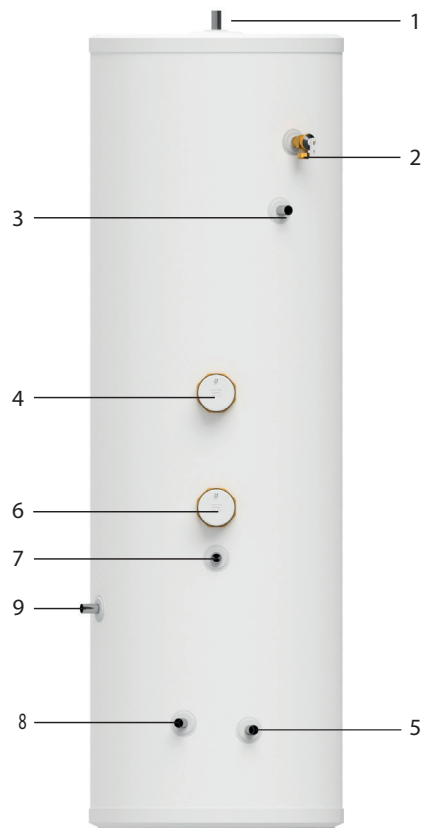
When used with a sealed heating system the boiler must incorporate its own energy cut-out overheat thermostat.

Ideal Pro Indirect models are listed in Table 1 on Page 6 & 7.

Note:

The cold supply elbow c/w drain tapping must be fitted as shown in figs 1. A flexible hose can then be connected to the drain tapping. The cylinder contents can be drained to the tapping level. This is adequate for all servicing requirements. If the cylinder is being disconnected and removed then it may be tilted to drain any water remaining in the cylinder.

DESIGN



Ideal Pro Indirect

Basic Appliance

1. Hot water draw off (22mm)
2. Pressure and temperature relief valve 95°/6 bar
3. Hot water secondary return 22mm (not fitted to smaller sizes, see table 2)
4. Immersion heater 1 3/4" BSP 3kW
5. 22mm cold supply
6. Immersion heater 1 3/4" BSP 3kW
7. Dual control/overheat stat pocket (22mm)
8. Primary return (22mm)
9. Primary flow (22mm)

Part G3 loose components supplied in a separate box

- A. Combination inlet group incorporating pressure reducing valve, strainer, check valve, balance cold take off point, expansion relief valve and expansion vessel connection points.
- B. Potable expansion vessels c/w integral wall bracket
- C. Tundish
- D. Drain elbow
- E. Dual control thermostat and combined overheat thermostat
- F. Two port (22mm) zone valve for primary circuit

DESIGN

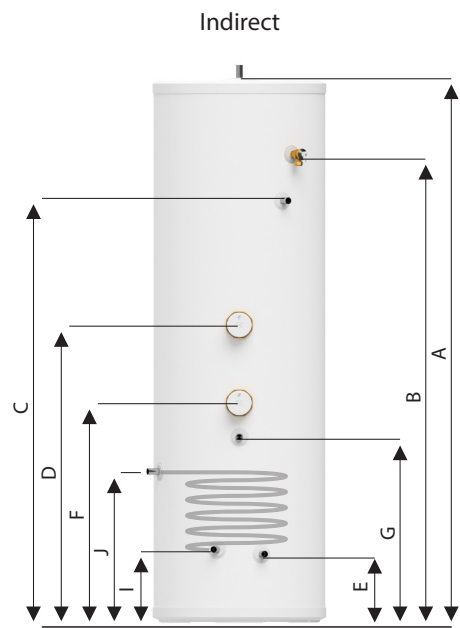
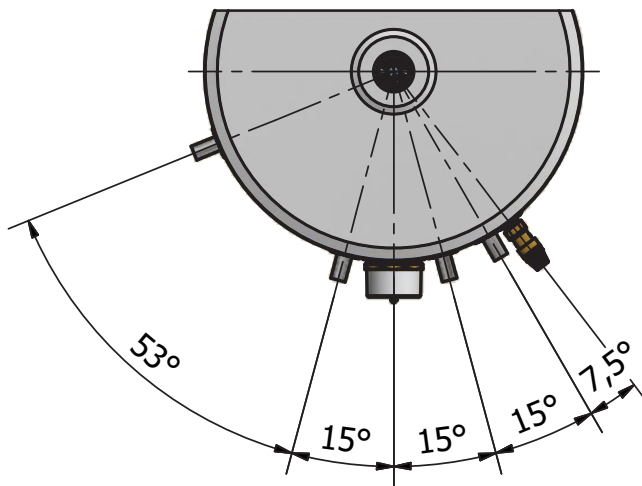


Table 1 - Indirect Models									
Model	Stock Code	Energy Efficiency Class	Heat Loss		Capacity (Total Volume)	Weight - Empty	Weight - Full	Pressure Regulator 3 bar inlet group c/w balance cold supply, expansion vessel connection and expansion valve set at 4.5 bar	Expansion Vessel size. Pre-charged to 3 bar
			Watts	kW/24hr					
Indirect									
IND90	IDEPROIN090	A	32	0.77	91	20	111	3	12
IND120	IDEPROIN120	B	39	0.94	119	23	142	3	12
IND150	IDEPROIN150	B	47	1.13	148	26	174	3	18
IND180	IDEPROIN180	B	55	1.32	178	30	208	3	18
IND210	IDEPROIN210	B	62	1.49	208	33	241	3	25
IND250	IDEPROIN250	C	74	1.78	248	38	286	3	25
IND300	IDEPROIN300	C	86	2.06	287	43	330	3	35

DESIGN

NOTES

1. Not all models - see table 1.
2. Recovery times based on Primary Coil/I.H. duty (ie. assumes the boiler output is adequate).
3. The diagrams shown are generic. For exact product specification refer to the table eg. the number of immersion heaters varies depending on model.
4. Heat up and recovery times based on 0.25 l/s primary flow rate and at 82°C flow temperature.



Overall Height	Overall Diameter	Pressure & Temperature Relief Valve	22mm Secondary Return Tapping	On Peak Immersion Heater - High Level	Cold Feed 22mm Connection	Off Peak Immersion Heater - Low Level	Volume of On Peak Water Heated	Dual Control & Overheat Stat	22mm Primary Return Connection	22mm Primary Flow Connection	kW Rating of Primary Coil	Surface Area of Primary Heater Coil	Pressure Loss Across Primary Heater Coil	Heat Up Time from 15°C to 60°C (applies to Primary Heat Source only)
A=mm	mm	B=mm	C=mm	D=mm	E=mm	F=mm	Litres	G=mm	I=mm	J=mm	kW	m ²	bar	min
764	550	522	n/a	382	220	n/a	45.1	272	235	325	16.5	0.59	0.165	17
931	550	689	n/a	437	220	n/a	63.1	327	235	325	18	0.59	0.165	21
1118	550	876	n/a	499	220	n/a	83.2	389	235	365	18.5	0.68	0.191	25
1306	550	1064	n/a	561	220	n/a	103.4	451	235	405	19	0.78	0.216	30
1494	550	1252	1141	632	220	n/a	123.7	513	235	405	20.5	0.78	0.216	32
1744	550	1502	1353	955	220	705	110.5	595	235	485	21.5	0.97	0.241	36
1990	550	1748	1562	1092	220	786	128.5	676	235	485	25	0.97	0.241	38

INSTALLATION

General Design Considerations

The cupboard footprint needs to be at least 650mm square for standard units up to 300 litres, 730mm for 400 litre and 575mm for slimline units. The base chosen for the cylinder should be level and capable of supporting the weight of the unit when full of water as shown in General Data. The discharge pipework for the safety valves must have a minimum fall of 1 : 200 from the unit to a safe discharge point. All exposed pipework and fittings on the cylinder should be insulated, and the unit should NOT be fixed in a location where the contents could freeze.

In new systems, pipes should be insulated to comply with building regs, the maximum permissible heat loss is indicated in the table opposite, and labelled accordingly as follows:

- i. Primary circulation pipes for domestic hot water circuits should be insulated through their length, subject only to practical constraints imposed by the need to penetrate joists and other structural elements.
- ii. All pipes connected to hot water storage vessels, including the vent pipe, should be insulated for at least 1 metre from their points of connection to the cylinder (or they should be insulated up to the point where they become concealed).

In replacement systems, whenever a boiler or hot water storage vessel is replaced in an existing system, any pipes that are exposed as part of the work or are otherwise accessible should be insulated as recommended for new systems, or to some lesser standard where practical constraints dictate.

The pipe connecting the boiler flow to the appliance must not be less than 22mm copper or equivalent.

Model Selection Guide		
Max hot water demand	Max number of bed spaces (Bedrooms)	Indirect litres
1 shower room	Bedsit (0)	90
1 bathroom	2 (2)	120
1 bathroom	4 (3)	120
1 bathroom + separate shower room	6 (4)	150
1 bathroom + 2 separate shower rooms or 2 bathrooms	7 (5)	180
2 bathrooms + separate shower room	7 (5)	210
2 bathrooms + 2 separate shower rooms	7 (5)	250
3 bathrooms + 2 separate showers rooms	9 (6)	300

Insulation of pipework	
Pipe outside diameter	Maximum heat loss
15mm	7.89W/m
22mm	9.12W/m
28mm	10.07W/m
35mm	11.08W/m

Further guidance on converting heat loss limits to insulation thickness for specific thermal conductivities is available in TIMSA "HVAC guidance for achieving compliance with Part L of the Building Regulations".

Mains Water Supply

Existing properties with a 15mm supply will be satisfactory provided the local mains pressure is good, but should be confined to single bathroom properties. For new properties where simultaneous demand is required to more than one bathroom or a bathroom and one or more en-suites, the communication and service pipe into the dwelling should be a minimum of 22mm (usually in the form of a 25mm MDPE supply). The optimum performance is achieved if the inlet pressure is 3 bar dynamic. However, the Ideal Pro will function with lower inlet pressures, but this will reduce the performance. For optimum performance, 25L per minute incoming mains flow should be present, however the Ideal Pro will work at lower flow rates, although performance will be affected. Flow rates for ALL mains pressure systems are subject to district pressures and system dynamic loss. Particularly on larger properties with more than one bathroom, the pipe sizes should be calculated in accordance with BS EN 806-3:2006 and BS 8558:2011.

Model Selection

The suggested model sizes are based on typical hot water usage. For high specification dwellings an increase of one model size should be considered.

INSTALLATION

General Restrictions

- a. The highest hot or cold water draw off point should not exceed 10 metres above the Pressure Reducing Valve.
- b. An ascending spray type bidet or any other appliance with a Class 1 back-syphonage risk requiring a type A air gap should not be used.
- c. Ideal Pro should not be used where steam is the primary heating medium, or in a situation where maintenance is likely to be neglected.
- d. Unvented cylinders are not suitable for use with solid fuel boilers.
- e. **If the supply to the mixer fittings (other than a dual outlet type) is not taken from the balanced supply the system will become over pressurized and cause the pressure relief valve to discharge. Over time this could also cause the premature failure of the appliance itself which will not be covered by the warranty.**
- f. In larger properties with a number of bathrooms/en-suites and long pipe runs we would recommend that the balance cold supply is provided with its own pressure reducing valve and is not taken from the balanced cold connection on the combination valve. In this case it will also be necessary to fit a small expansion vessel on the balanced cold water system to accommodate the pressure rise caused by the increase in temperature of the balanced cold water.
- g. Check the performance requirements of the terminal fittings with regard to flow/pressure are suitable.
- h. In relation to potable water systems, expansion vessels shall be installed in a vertical orientation and located so that the length of the connecting pipe work is kept to a minimum.

Shower Fittings

Aerated taps are recommended to prevent splashing. Any type of shower mixing valve can be used as long as both the hot and cold supplies are mains fed. However, all mains pressure systems are subject to dynamic changes particularly when other hot and cold taps/showers are opened and closed, which will cause changes in the water temperature at mixed water outlets such as showers. For this reason and because these are now no more expensive than a manual shower we strongly recommend the use of thermostatic showers with this appliance. These must be used in 3 storey properties where the impact on pressure/temperature of opening another tap in the system is greater than normal. The shower head provided must also be suitable for mains pressure supplies.

Pipe Layout

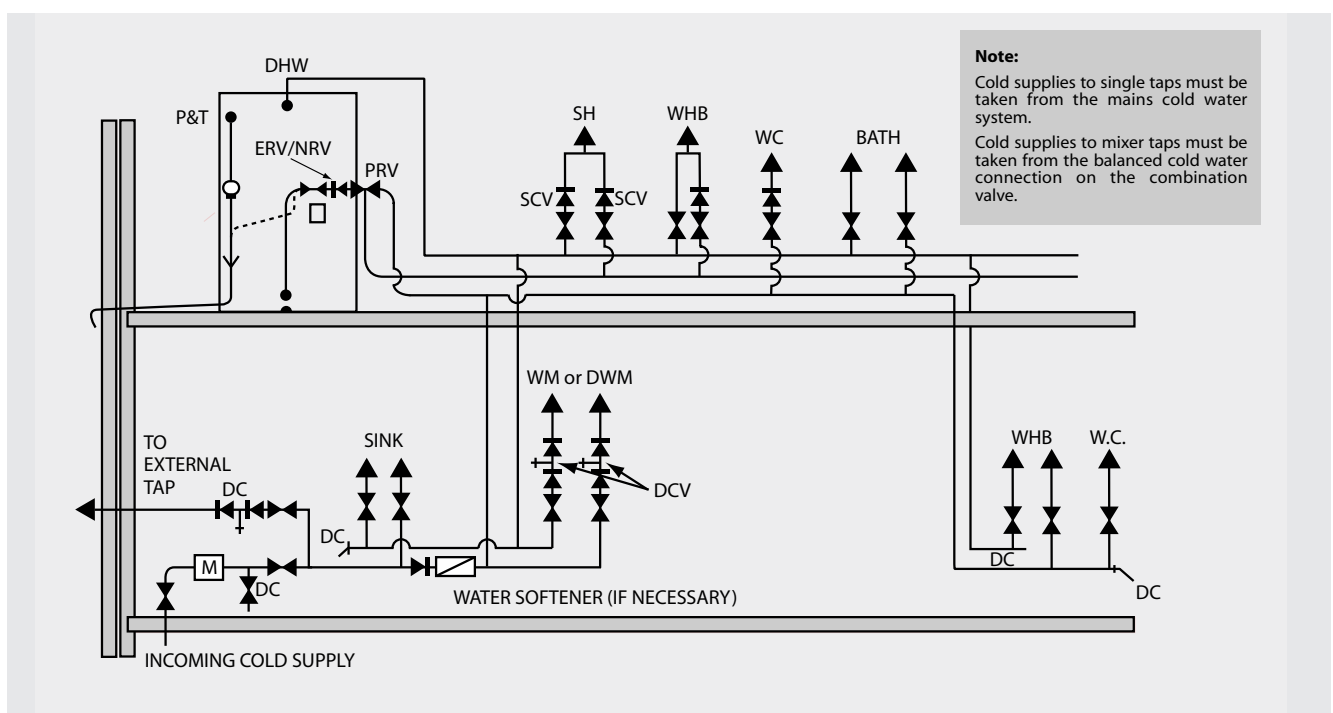
In all mains pressure installations it is important to remember that the incoming cold supply must be shared between all terminal fittings. It is important that a 22mm supply is brought to the appliance and a 22mm take-off is continued at least to the bath. If there are two baths, 28mm pipework should be considered. One metre of smaller diameter pipework, or flow restrictors, should be provided on the final connection to all outlets so as to balance the water available. In any event the distribution pipework should generally be in accordance with BS EN806-1 to 5.

Plastic Pipework

This appliance is suitable for use with plastic pipework as long as the material is recommended for the purpose by the manufacturer and is installed fully in accordance with their recommendations.

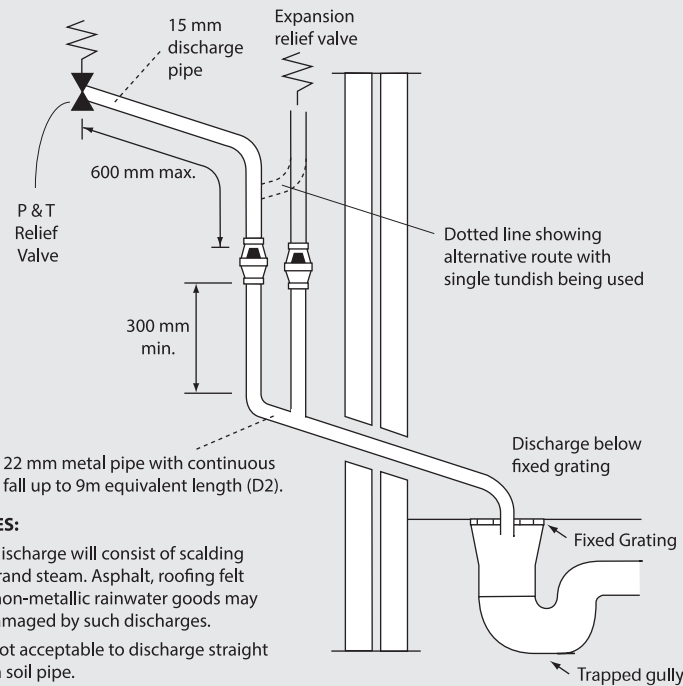
Secondary Hot Water Circulation

All models 210 litres and above are fitted with a secondary return tapping as standard (see tables 1 and 2 for details). If fitted, an extra expansion vessel may be necessary. A non-return valve **MUST** be **FITTED** near the return connection. No valve or terminal fitting should be installed between the non return valve and the cylinder. (See schematic arrangement on page 15.) All pipes kept hot by the secondary circulation should be insulated.



INSTALLATION

Typical Discharge Pipe Arrangement



Worked Example

The example below is for G1/2 temperature relief valve with a discharge pipe (D2) having 4 elbows and length of 7m from the tundish to the point of discharge.

From the table below:

Maximum resistance allowed for a straight length of 22mm copper discharge pipe (D2) from a G1/2 temperature relief valve is: 9m subtract the resistance for 4 x 22mm elbows at 0.8m each = 3.2m.

Therefore the maximum permitted length equates to: 5.8m.

5.8m is less than the actual length of 7m therefore calculate the next largest size.

Maximum resistance allowed for a straight length of 28mm pipe (D2) from a G1/2 temperature relief valve equates to: 14m.

As the actual length is 7m, a 28mm (D2) copper pipe will be satisfactory.

Sizing of copper discharge pipe 'D2' for a temperature relief valve with a G1/2 outlet size (as supplied)

Size of discharge pipework	Maximum length of straight pipe (no bends or elbows)	Deduct the figure below from the maximum length for each bend or elbow in the discharge pipe
22mm	Up to 9m	0.8m
28mm	Up to 18m	1m
35mm	Up to 27m	1.4m

Pressure & Temperature/expansion Relief Valve Pipework

The relief valve should be installed to discharge in accordance with G3 of the Approved Document of the Building Regulations and should be piped to where it is visible, but will not cause danger to persons or damage to materials.

The following information is taken from Approved Document G3 of the Building Regulations and is provided to assist with the design and installation of the discharge pipework. However, the information is not exhaustive and reference should always be made to Approved Document G3 of the Building Regulations. The final decision regarding any arrangements rests with Building Control and it is recommended that their advice is sought if you have any concerns regarding this aspect of the installation.

The two safety valves will only discharge water under fault conditions. When operating normally water will not be discharged.

The tundish should be vertical, located in the same space as the unvented hot water storage system and be fitted as close as possible and within 600mm of the safety device e.g. the temperature relief valve.

The discharge pipe (D2) from the tundish should terminate in a safe place where there is no risk to persons in the vicinity of the discharge, be of metal and:

- a) Be at least one pipe size larger than the nominal outlet size of the safety device unless its total equivalent hydraulic resistance exceeds that of a straight pipe 9m long i.e. discharge pipes between 9m and 18m equivalent resistance length should be at least two sizes larger than the nominal outlet size of the safety device, between 18 and 27m at least 3 sizes larger, and so on. Bends must be taken into account in calculating the flow resistance. Refer to the table and the worked example.

An alternative approach for sizing discharge pipes would be to follow BS EN 806-2:2005 Specification for design installation, testing and maintenance of services supplying water for domestic use within buildings and their curtilages.

- b) Have a vertical section of pipe at least 300mm long, below the tundish before any elbows or bends in the pipe work.
- c) Be installed with a continuous fall.

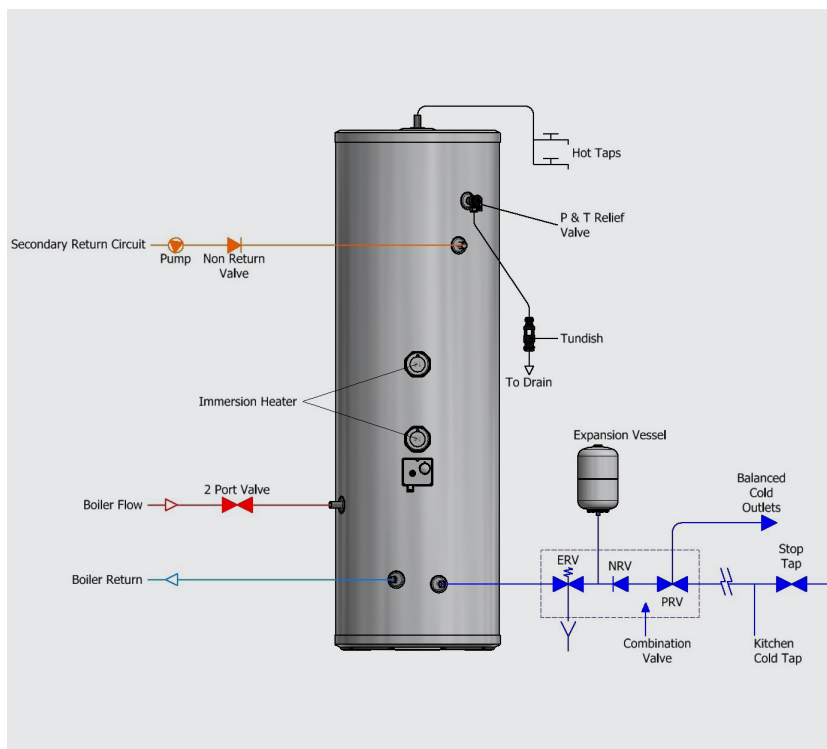
INSTALLATION

d) It is preferable for the discharge to be visible at both the tundish and the final point of discharge but where this is not possible or practically difficult there should be clear visibility at one or other of these locations. Examples of acceptable discharge arrangements are:

1. Ideally below the fixed grating and above the water seal in a trapped gully.
2. Downward discharges at a low level; i.e. up to 100mm above external surfaces such as car parks, hard standings, grassed areas etc are acceptable providing that where children play or otherwise come into contact with discharges, a wire cage or similar guard is positioned to prevent contact whilst maintaining visibility.
3. Discharges at a high level; e.g. into metal hopper and metal down pipe with the end of the discharge pipe clearly visible (tundish visible or not) or onto a roof capable of withstanding high temperature discharges of water and 3m from any plastic guttering systems that would collect such discharges.
4. Where a single common discharge pipe serves more than one system, it should be at least one pipe size larger than the largest individual discharge pipe (D2) to be connected.
5. If unvented hot water storage systems are installed where discharges from safety devices may not be apparent i.e. in dwellings occupied by blind, infirm or disabled people, consideration should be given to the installation of an electronically operated device to warn when discharge takes place.

Safety

The safety devices supplied or fitted on an Ideal Pro are selected for their suitability for the temperatures and pressures involved. They must not be changed, removed or by-passed and it is essential that only genuine replacement parts supplied or approved by Ideal Boilers are used. All parts are available to approved installers from Ideal Boilers,.



Line Strainer

This is integral within the combination inlet group to reduce the likelihood of contaminants fouling the valve seat. Following installation this line strainer must be cleaned and replaced. This needs to be carried out on a regular basis, as part of the annual maintenance/service check.

Tundish

This is to allow the discharge from any Relief Valve to be seen. It must be fitted away from any electrical devices. See page 14 for discharge pipework details.

Expansion Vessels Installation

To prevent water stagnation and particulate accumulation affecting water quality, it is recommended that the expansion vessel be installed in the vertical orientation so that the fitting accommodating thermal expansion or a pressure surge is:-

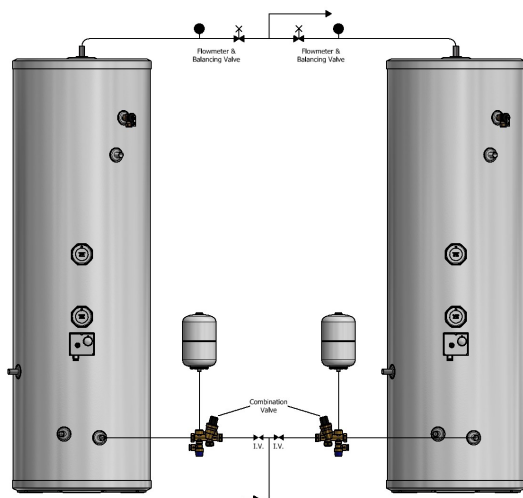
1. bottom fed and upright; and
2. that the connecting pipework to the fitting:-
 - rises continuously; and
 - is kept to a minimum;

Combination Inlet Group

Combines elements 1, 2 and 3 below.

1. **Pressure Reducing Valve** - The cold water supply to any mixer taps/showers must be taken from the cold water tapping of this valve to ensure balanced hot and cold pressures. This valve is factory set to ensure the correct operating pressure for the Ideal Pro.
2. **Non Return Valve** - This is integral with the pressure reducing valve to prevent backflow of hot water towards cold water draw off points.
3. **Cold Water Expansion Relief Valve** - This safety device is preset at the factory and will relieve excess cold water pressure resulting from a fault condition.

INSTALLATION

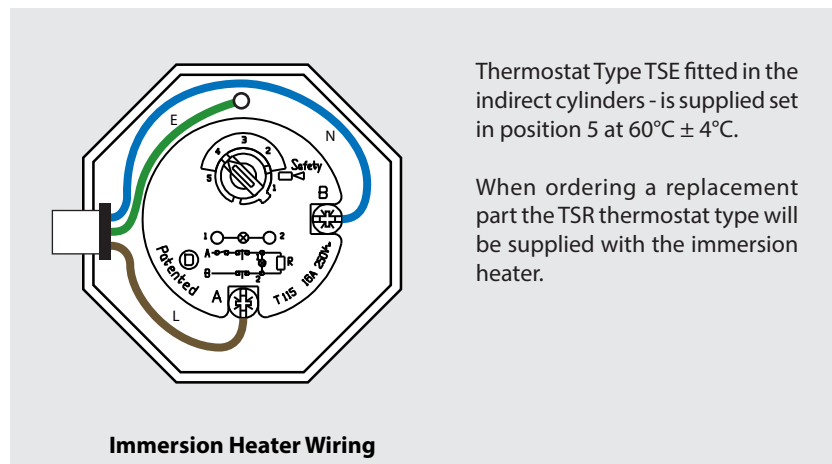


If two Ideal Pro cylinders are coupled together the secondary inlet and outlet pipes must be balanced. The units must be fitted on the same level.

Note: No valves must be fitted between the expansion vessel and the storage cylinder(s).

Pressure & Temperature Relief Valve

This safety device is also pre-set at the factory and relieves before the temperature reaches 100°C. It is also a Pressure Relief Valve, and is pre-set to 6 bar.



Immersion Heaters

The immersion heaters fitted to our units are 3kW 240V ~AC. Check that the mains supply conforms to this, and all external wiring conforms to the most recent revision of the IEE wiring regulations. An Incoloy element is used on this product for standard domestic use and water conditions, use our Titanium elements in all other circumstances, part number SH002.

The immersion heater is fitted into the hot water cylinder using an O-ring. After the unit is filled with water check for leaks to determine if the O-ring has sealed and tighten carefully using the appropriate tool. To prevent damage to the O ring do not use excessive force to tighten the immersion heater.

The immersion heater is supplied with a thermostat which has been tested for operation in the cylinder and complies with the European directives for Electromagnetic compatibility and radio interference. It is Rated at 16 Amp 250V ~AC.

The immersion thermostat has two terminals A and B. The Live (brown) wire should be connected to terminal A and the Neutral (blue) wire should be connected to terminal B. It has been our experience that Crimp terminals make better connections. The immersion heater must be fully earthed (earth post) and connected via a double pole isolator switch having a contact separation at least 3mm, see diagram opposite.

Danger of electrocution: before making any adjustments to the thermostat isolate the immersion heater from the mains electricity supply at the fuse spur unit.

The immersion heater thermostats incorporate a manual reset safety/overheat cut out thermostat. Should this operate, investigate the cause before pressing the red reset button labelled safety. If there is no apparent fault adjust the control setting down slightly to prevent nuisance tripping.

If another heat source is used to heat the cylinder and this is allowed to raise the water temperature excessively then the overheat thermostat will trip. This is likely on solar thermal products when the solar thermostats are set at high temperatures.

Important

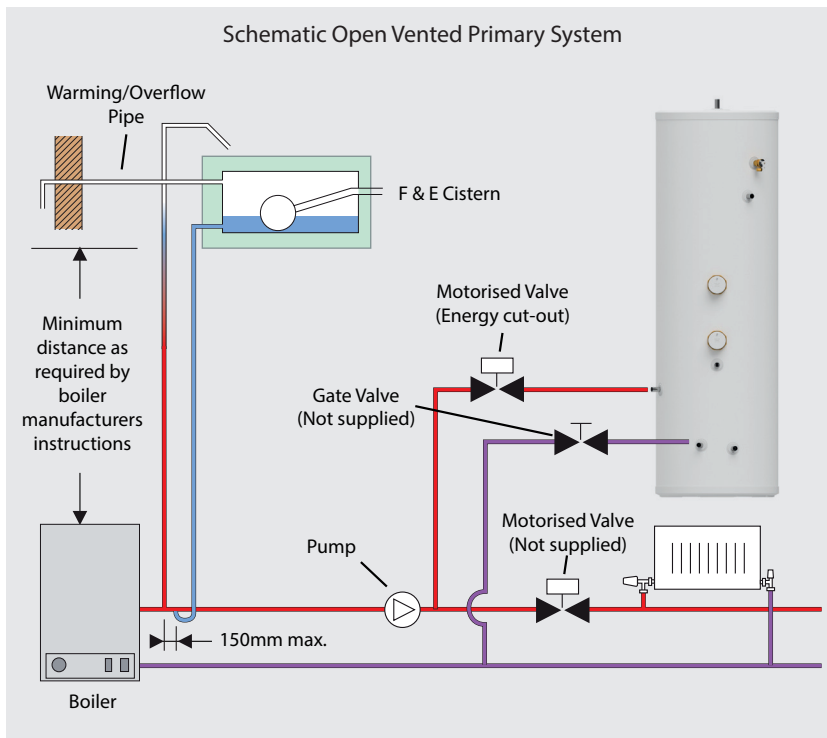
Failure to follow the drain down procedure will invalidate the warranty. (see page 16)

- NEVER** drain the cylinder of hot water and then close all cylinder inlets and outlets.
- REASON** as the air remaining in the cylinder cools the pressure inside the cylinder will fall below atmospheric and cause damage to the cylinder.
- NEVER** close the cold main and drain the cylinder via any tap connected to it.
- REASON** as the water drains, the pressure inside the cylinder may decrease below atmospheric and this may cause damage to the cylinder.

In line with good plumbing practice, use of excessive flux should be avoided.

INSTALLATION

Schematic Open Vented Primary System



Heating/primary Systems

The boiler and primary/heating systems should be sized and installed in accordance with BS EN 12828:2003, BS EN 12831:2003 & BS EN 14336:2004.

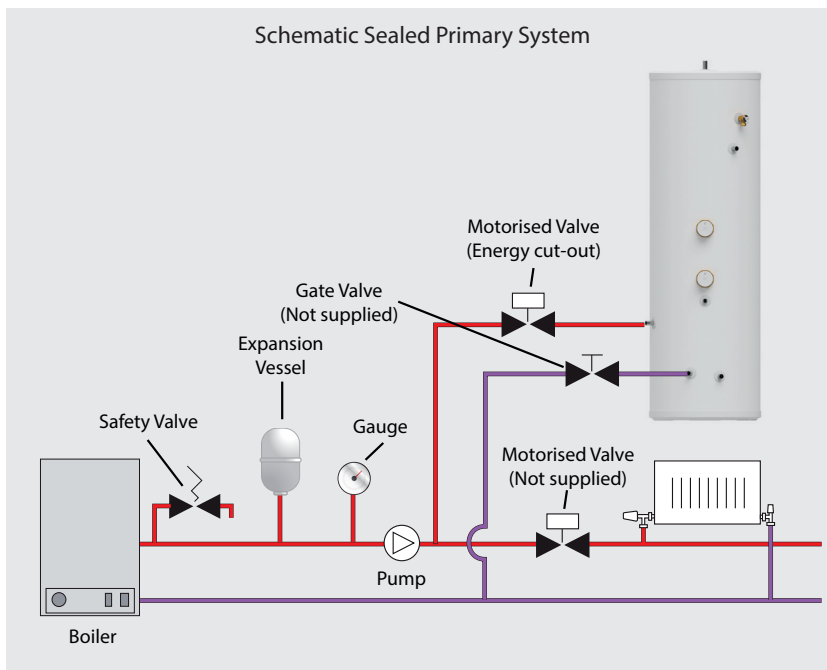
Safety

Ideal Pro is fitted with a Combined Temperature/ Pressure Relief Valve to cope with any increase in system temperature and pressure above the design limitations, when used with boilers up to 45kW output, which is the maximum allowed by section G3 of the Building Regulations. The primary water temperatures should be controlled as outlined below.

Primary Circuit

It is essential that the circuit between the boiler and the Ideal Pro is pumped. The motorised zone valve supplied should be fitted adjacent to the unit and controlled by the cylinder thermostat supplied. The thermostat and motorised valve must be wired so that they both switch off should an overheat situation develop. When wiring the supplied components, it is important to follow the wiring diagram in the Wiring Section of these instructions.

Schematic Sealed Primary System



Sealed Primary Circuit

Any boiler used must be fitted with an over temperature cut-out. Unvented primary circuits may be filled or replenished by means of a temporary connection between the circuit and a supply pipe provided a 'Listed' double check valve or some other no less effective backflow prevention device is permanently connected at the inlet to the circuit and the temporary connection is removed after use.

Alternatively, a CA device can be used, which will allow the system to be permanently connected to the cold mains supply. The primary system can then be topped up, when required, in the same way as an open vented system fitted with an F&E Cistern.

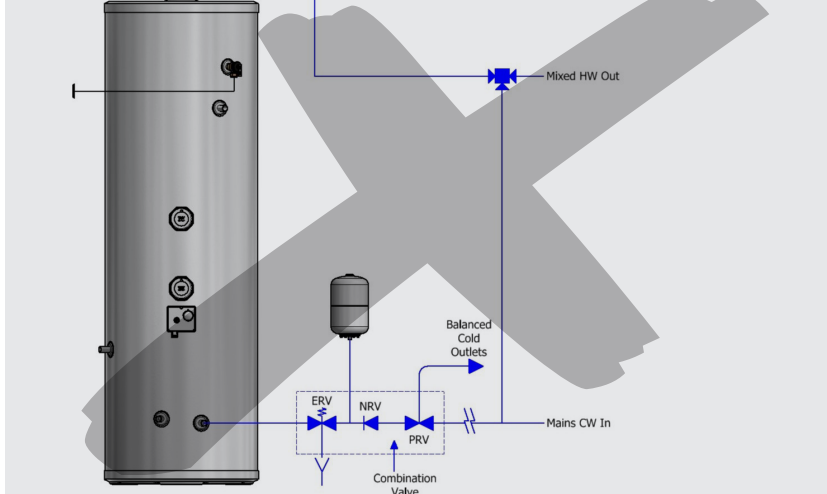
Gate Valve

All our cylinders are tested to BS EN 12897 at 15 l/min.

In extreme situations where excessive flow rates, above 25 l/min are present, then a gate valve on the return from the cylinder to the boiler, before it joins the central heating return, may be required to reduce excessive flow rates and therefore any potential noise problems.

INSTALLATION

**Figure 1: Cold port of the blending valve connected to mains supply
NOT ALLOWED**

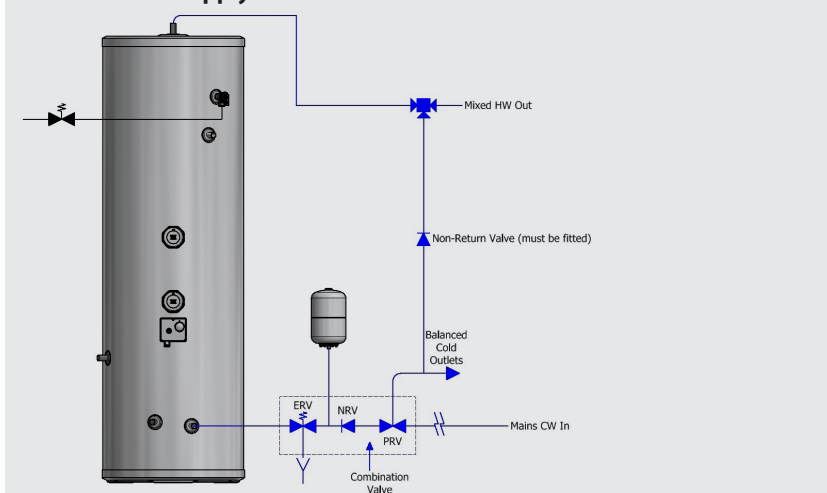


Fitting Blending Valves To The Unvented Ideal Pro Appliances

When fitting a blending valve to the unvented appliances, it is important that the installation does not contravene the G3, WRAS and Health and Safety directives or the manufacturers recommendations. If this is the case, then the warranty should be null & void. The key requirements to comply with these regulations are: -

1. Any fitting or material in contact with potable water (e.g. a blending valve) must be approved by WRAS or an equivalent body.
2. Connections or wiring arrangements must not bypass any safety devices.
3. Any expansion due to heating must not be allowed to expand back into the cold mains.
4. The settings of any safety devices must not be tampered with or adjusted.

Figure 2: Cold port of the blending valve connected to balanced cold supply - NON-RETURN VALVE MUST BE FITTED



The diagrams opposite shows how the blending valve can be piped onsite.

Figure 1 shows the cold water port of the blending valve connected to the mains cold water supply before the inlet control group. This arrangement is completely unacceptable and illegal because: -

- the water is allowed to expand in to mains cold water supply.
- the vessel will be charged to the incoming mains supply which may be considerably higher than the working pressure of the vessel.

If this arrangement is used then the Ideal Boilers warranty will not be valid.

Figure 2 shows the cold water port of the blending valve connected to the balanced cold water outlet. This arrangement will only be acceptable if a WRAS approved non-return valve is fitted, otherwise: -

- during the heating cycle, the water will expand back into the mains supply, as the regulating valve must not be relied upon to act as a check valve under all operating conditions.
- depending upon the characteristics of the blending valve, hot water may also flow from the balanced cold water taps.

Figure 3: Cold port of the blending valve connected to mains supply to the vessel after the inlet control group

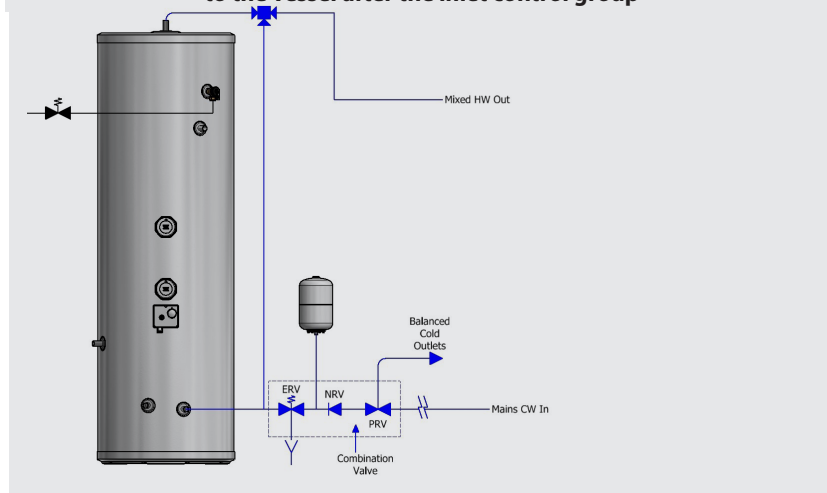
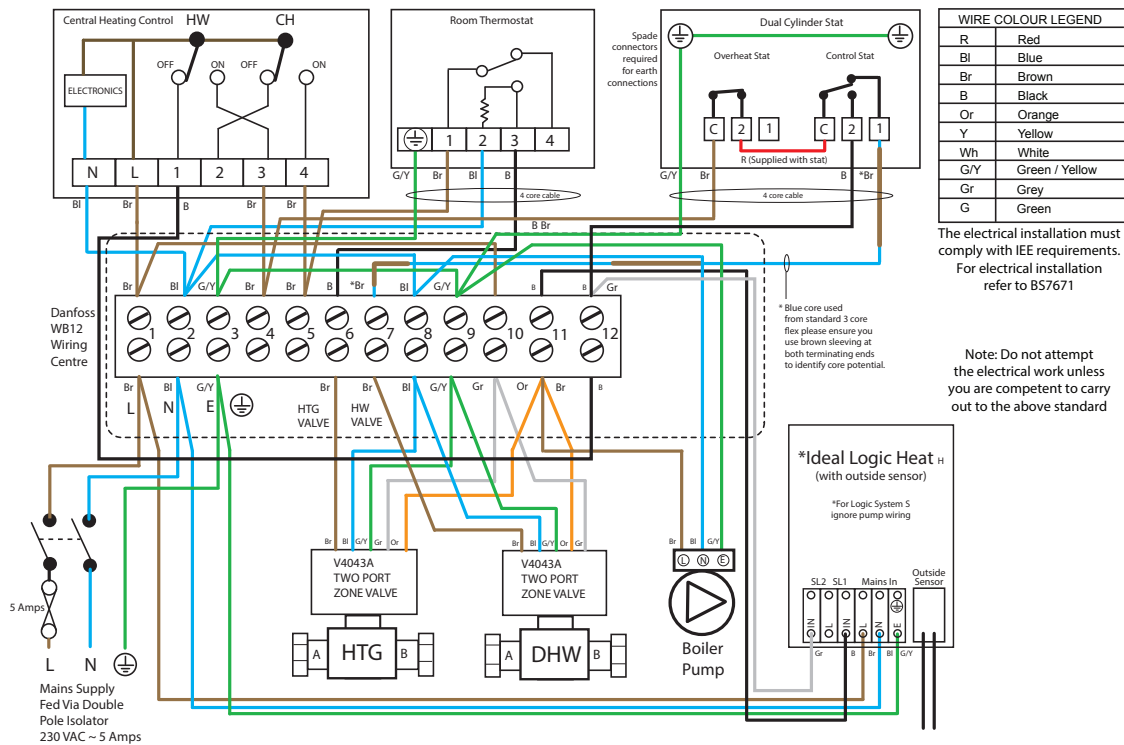


Figure 3 shows the cold port of the blending valve connected to the cold water supply to the vessel after the inlet control group. This should be the preferred method. It is recommended that the installer should ensure that there is no gravity circulation in the pipework connected to the cold port. If necessary, this can be achieved by fitting a non-return valve or using a thermal trap.

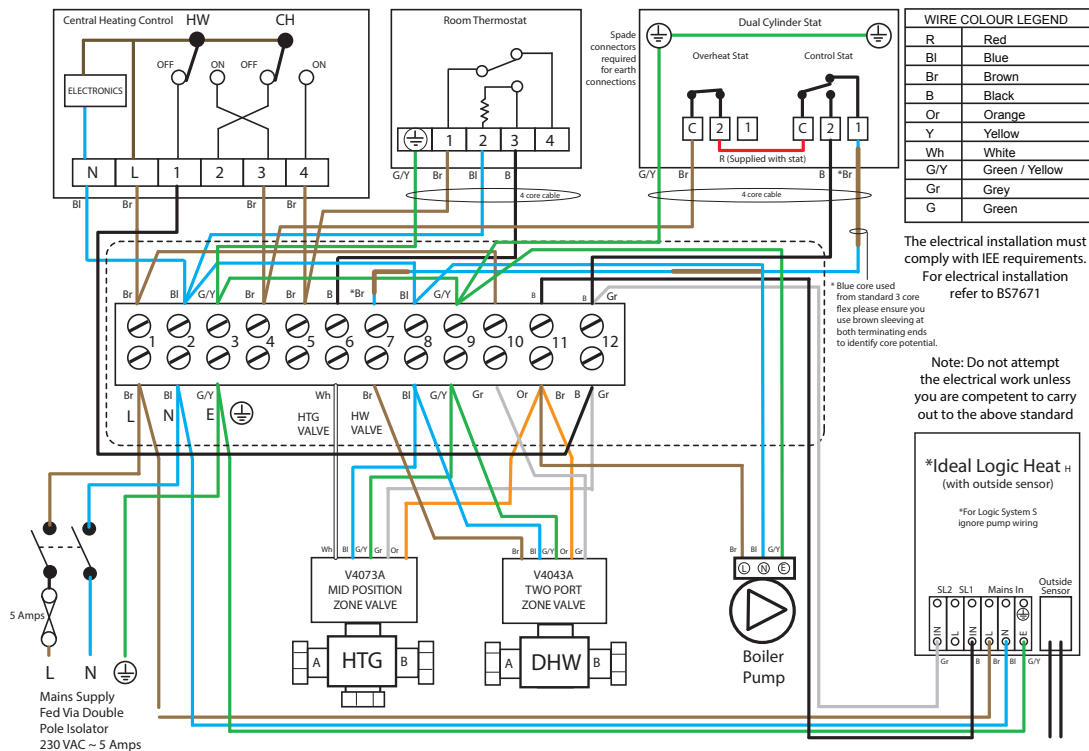
INSTALLATION

(S-PLAN) WIRING DIAGRAM WITH TWO 2 PORT VALVES



Ideal schematic wiring diagram for an unvented installation

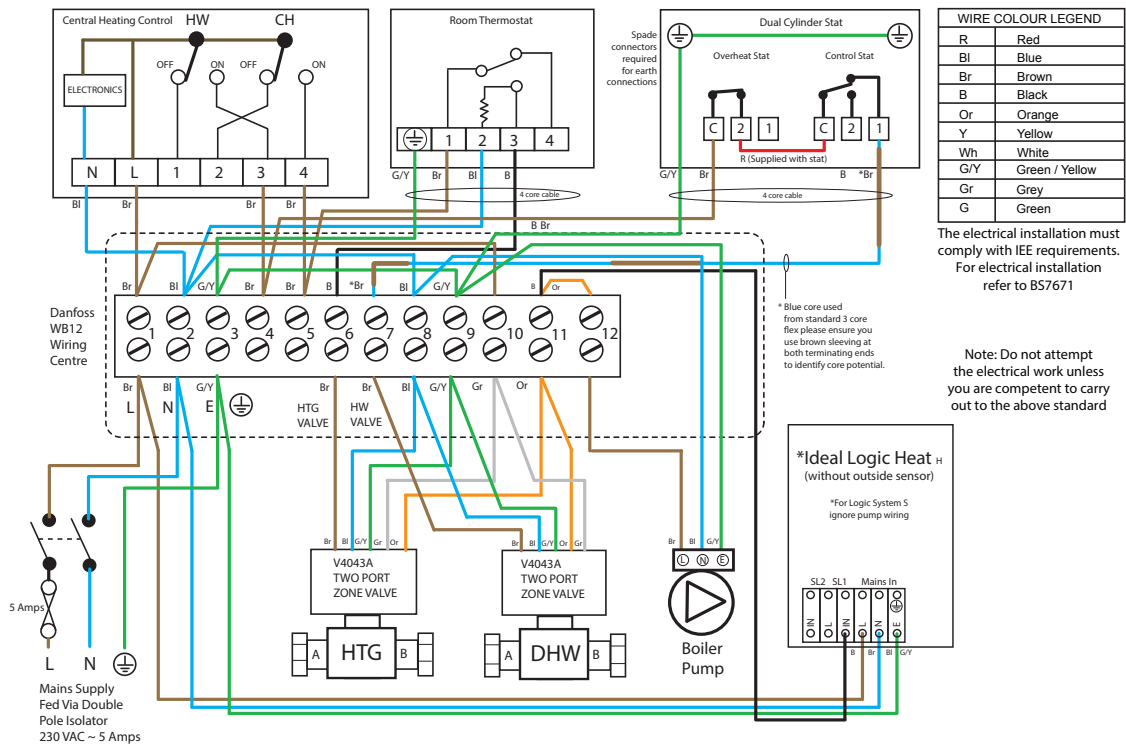
(Y-PLAN) WIRING DIAGRAM WITH 3 PORT VALVE/2 PORT SAFETY VALVE



Ideal schematic wiring diagram for an unvented installation

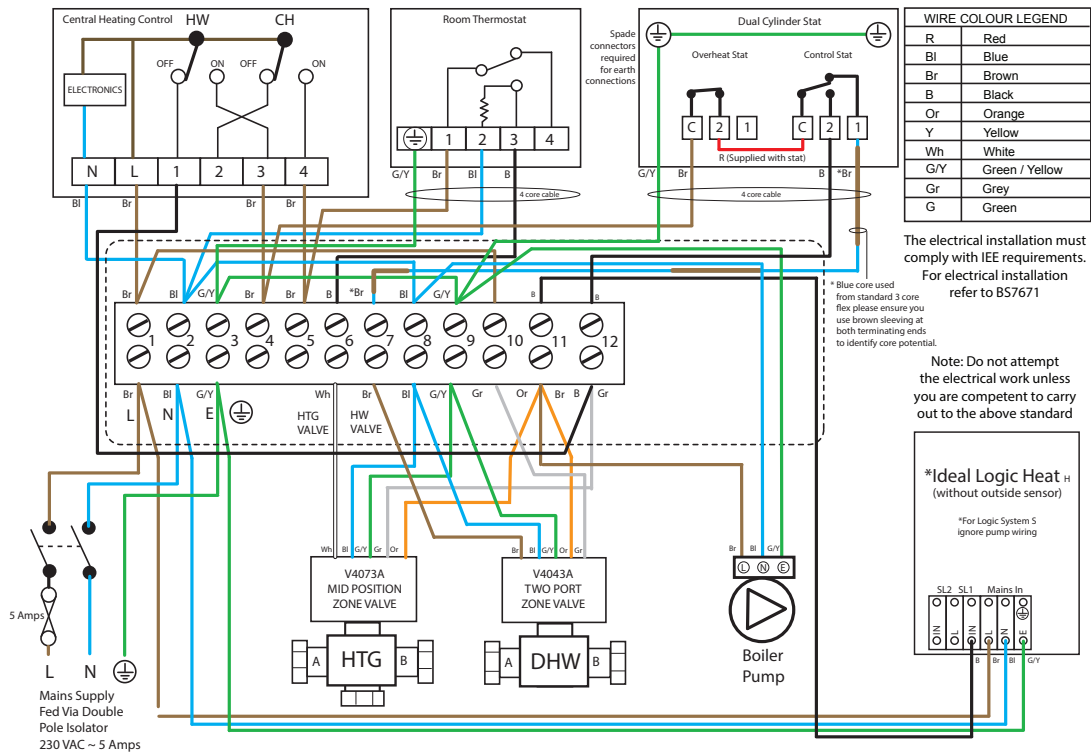
INSTALLATION

(S-PLAN) WIRING DIAGRAM WITH TWO 2 PORT VALVES



Ideal schematic wiring diagram for an unvented installation

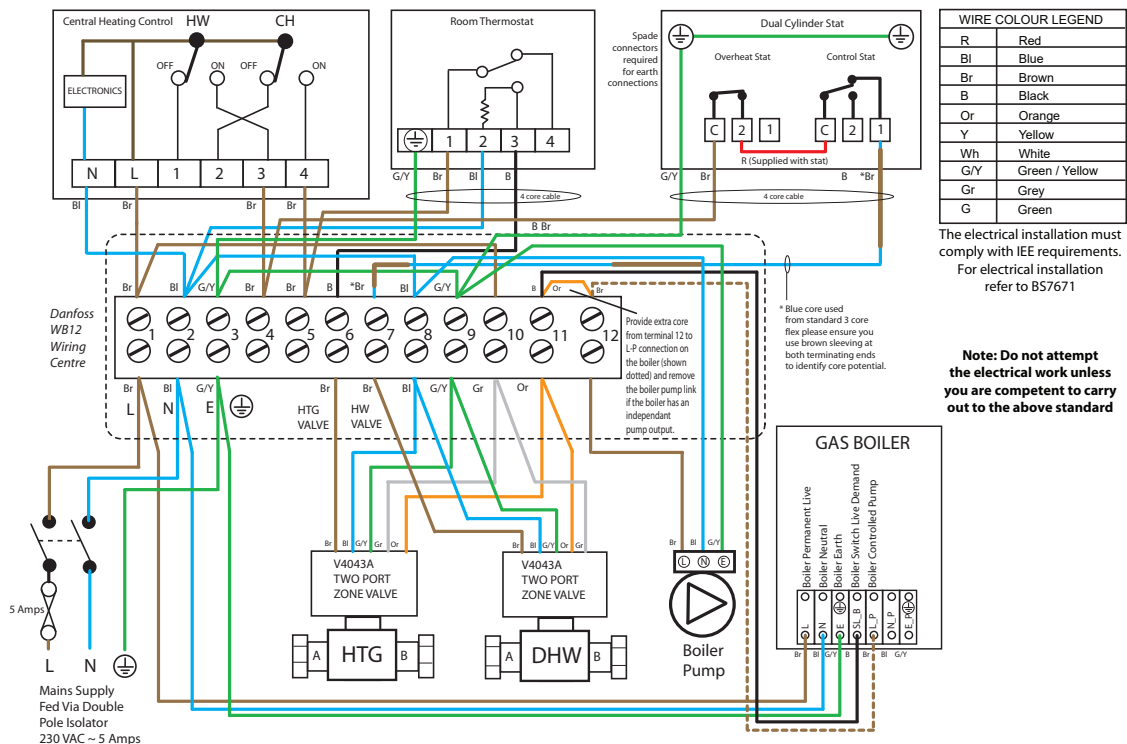
(Y-PLAN) WIRING DIAGRAM WITH 3 PORT VALVE/2 PORT SAFETY VALVE



Ideal schematic wiring diagram for an unvented installation

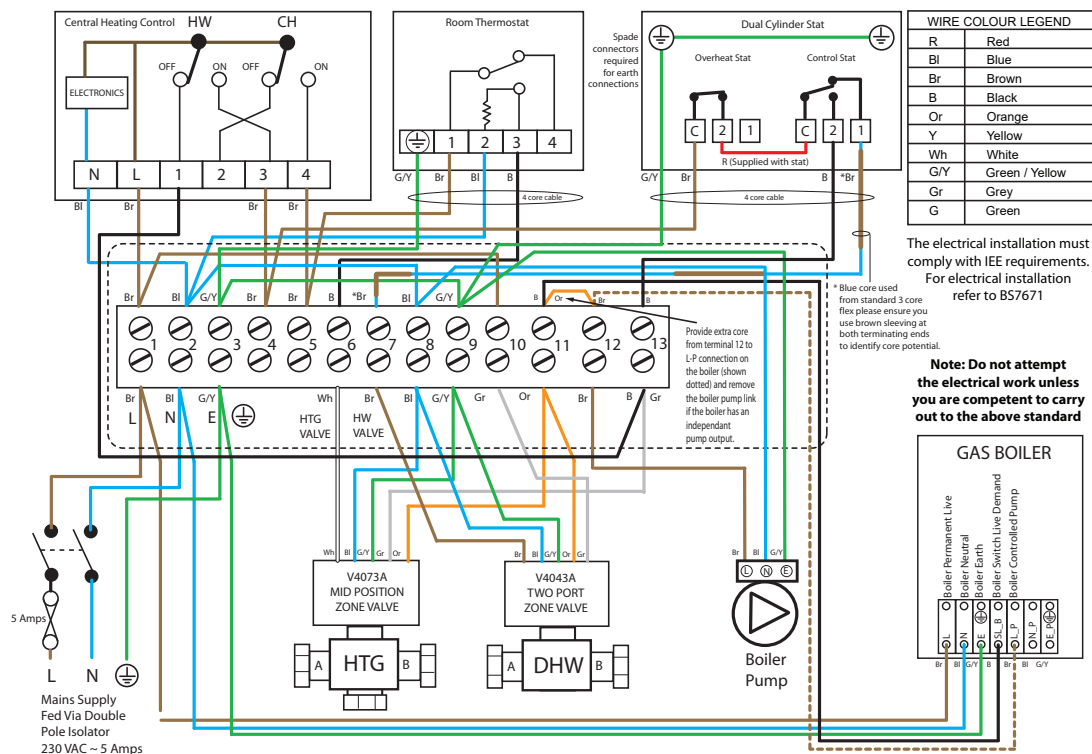
INSTALLATION

(S-PLAN) WIRING DIAGRAM WITH TWO 2 PORT VALVES AND BOILER CONTROLLED PUMP OVERRUN OPTION



Typical schematic wiring diagram for an unvented installation

(Y-PLAN) WIRING DIAGRAM WITH 3 PORT VALVE/2 PORT SAFETY VALVE AND BOILER CONTROLLED PUMP OVERRUN OPTION



Typical schematic wiring diagram for an unvented installation

INSTALLATION

All factory fitted components are tightened during manufacture, however all should be checked before installation.

For the control thermostat set points of the immersion heaters for direct heating of our cylinders, please refer to page 16 of this manual. The control thermostat for indirect heat exchanger heat up of our cylinders are usually set at between 60°C - 65°C. During commissioning the actual temperature that the cylinder reaches when the thermostat(s) operate should be tested and adjusted so that it achieves a minimum of 60°C. This temperature needs to be achieved on a regular basis.

Check the pressure on the air side of the expansion vessel = 3 bar. This must be done when the water in the cylinder is free to expand in atmospheric pressure or the cylinder and relevant pipe work is empty.

Check that the drain cock is closed, and open all the cold and hot water taps and other terminal fittings. Allow the system to fill with water, and to run until there is no air left in the system. Close the taps and inspect the system closely for leaks.

Manually open the Relief Valves one by one and check that water is discharged and run freely through the tundish and out at the discharge point. The pipework should accept full bore discharge without overflowing at the tundish, and the valve should seat satisfactorily.

In line with good plumbing practice, use of excessive flux should be avoided. When soldering above the cylinder, ensure flux/solder does not contaminate the cylinder below, since this can cause corrosion. Flushing should be done performed as per BS EN 806:4 2010 section 6.2.

Allow the cylinder to heat to normal working temperature, then thoroughly flush the domestic hot and cold water pipework through each tap.

NOTE: If this appliance is to be installed in other than a single domestic dwelling ie. in an apartment block or student flats etc., the hot and cold water system will need to be disinfected in accordance with BS EN 806:4 2010 section 6.3 and the Water Regulations.

Because the Ideal Pro appliance is stainless steel, the use of chlorine as the disinfection agent can cause damage unless the appliance is adequately flushed and refilled with the mains water immediately on completion of the disinfection procedure. Damage caused through a failure to do this adequately will not be covered by the warranty.

IMPORTANT - DRAIN DOWN PROCEDURE

- 1 Switch off both the boiler and the immersion heater
- 2 Open the nearest hot tap and run all hot water until cold, then close it
- 3 Close the incoming cold main at the stop tap
- 4 **Hold open the pressure and temperature relief valve until water stops discharging into the tundish and leave it open**
- 5 Open the cold taps starting from the highest point and working down to the lowest tap, leaving them open
- 6 When the cold taps have stopped draining, open the hot taps starting from the highest and working down to the lowest tap
- 7 Open the drain cock and ensure the pressure and temperature relief valve is held open until the cylinder is empty

For the reasons mentioned, we recommend the use of a non chlorine based disinfectant such as Fernox LP Sterox as manufactured by Cookson Electronics when carrying out disinfection of systems incorporating these appliances.

Isolate the cold supply to the cylinder. Remove the inlet control valve. Inspect the gause filter on the inlet side and remove any debris. Refill the system and open all hot taps until there is no air in the pipe work. **ENSURE THE CYLINDER IS DRAINED PRIOR TO REMOVING THE INLET CONTROL GROUP.**

Allow the cylinder to heat to normal working temperature with whatever heat source is to be used, and check again for leaks. The pressure relief valve or the P&T valve should not operate during the heating cycle. If the P&T valve operates before the pressure relief valve due to high pressure, check that the inlet control group is fitted correctly, and no valve is between the inlet control group and the cylinder.

The boiler/heating systems should be filled and commissioned in accordance with good practice following the guidance in BS 7593:2006/the boiler manufacturers instructions. This includes adequately flushing the system to remove any debris that may have been introduced during installation/maintenance.

NOTE

At the time of commissioning, complete all relevant sections of the Benchmark Checklist located on the inside back pages of this document.

This must be completed during commissioning and left with the product to meet the Warranty conditions offered by Ideal Boilers.

SERVICING AND MAINTENANCE

The Registered Installer is responsible for the safe installation and operation of the system. The installer must also make his customer aware that periodic maintenance of the equipment is essential for safety.

Maintenance periods will vary for many reasons. Ideal Boilers recommend a maximum of 12 months to coincide with boiler maintenance. Experience of local water conditions may indicate that more frequent maintenance is desirable, eg, when water is particularly hard, scale-forming or where the water supply contains a high proportion of solids, eg, sand. Maintenance must include the following:

1. Isolate the cold supply to the cylinder. Remove the inlet control valve. Inspect the gauge filter on the inlet side and remove any debris.
2. Manually check the operation of the temperature relief valve.
3. Manually check the operation of the expansion relief valve.
4. Check discharge pipes from temperature and expansion relief valves are free from obstruction and blockage and are not passing any water.
5. Check the condition and if necessary descale the heat exchangers in hard water areas.
6. Check that water pressure downstream of pressure reducing valve is within the manufacturers limits.
7. Check operation of motorised valve.
8. Check the pressure on the air side of the expansion vessel. This must be done with the pressure on the water side at zero (gauge pressure).
9. Check and advise the householder not to place any clothing or other combustible materials against or on top of this appliance.
10. On completion of the work, fill in the Benchmark Service Record towards the back of this manual.

IMPORTANT NOTE

When draining down the appliance for any reason, the instructions provided in the Commissioning Section (Page 16) MUST be followed to prevent potential damage to the cylinder.

After servicing, complete the relevant Service Interval Record section of the Benchmark Checklist located on the inside back pages of this document.

SERVICING AND MAINTENANCE

Scale

In hard water areas it is recommended that an in-line scale inhibitor is fitted. Reducing the temperature of the stored water will reduce the rate at which scale forms. If the recovery rate is badly affected, this is an indication that scaling may have occurred. In this event, follow the procedures as recommended by a reputable Water Treatment Company.

General

No water at the tap. Check that the mains water supply is turned ON. Check the line strainer is not blocked. Check that the combination valve has been fitted so that water is flowing in the correct direction.

If the water at the tap is cold, ensure that the boiler has been switched ON and is working correctly. Check that there are no air locks in the primary system. ISOLATE THE UNIT AT THE MAINS ELECTRIC SUPPLY AND THEN CHECK THE FOLLOWING:

- i. The cylinder thermostat
- ii. The thermal cut-out, which can be re-set by pushing the red button
- iii. The motorised valve
- iv. The boiler thermostat
- v. The boiler thermostat cut-out (if fitted)

ANY ENERGY CUT-OUT MUST NEVER BE BY-PASSED UNDER ANY CIRCUMSTANCES.

If the units are not getting hot and the heat source is electrical, ensure that the immersion heaters are isolated from the mains before re-setting the energy cut-out. If the immersion heater(s) need replacing this should be done with the units supplied from Ideal Boilers.

Discharge From Relief Valves

If cold water is discharging from the expansion relief valve into the tundish check the pressure on the expansion vessel when cold and recharge if necessary.

If the fault continues and the problem cannot be stopped by operating the easing control a few times then either the Pressure Reducing Valve or the Relief Valve may be at fault. If the cold water pressure is too high, this would suggest that the Pressure Reducing Valve is at fault and the Ideal Boilers approved replacement should be fitted. If the pressure is correct then the Relief Valve will require replacing with a Ideal Boilers approved component.

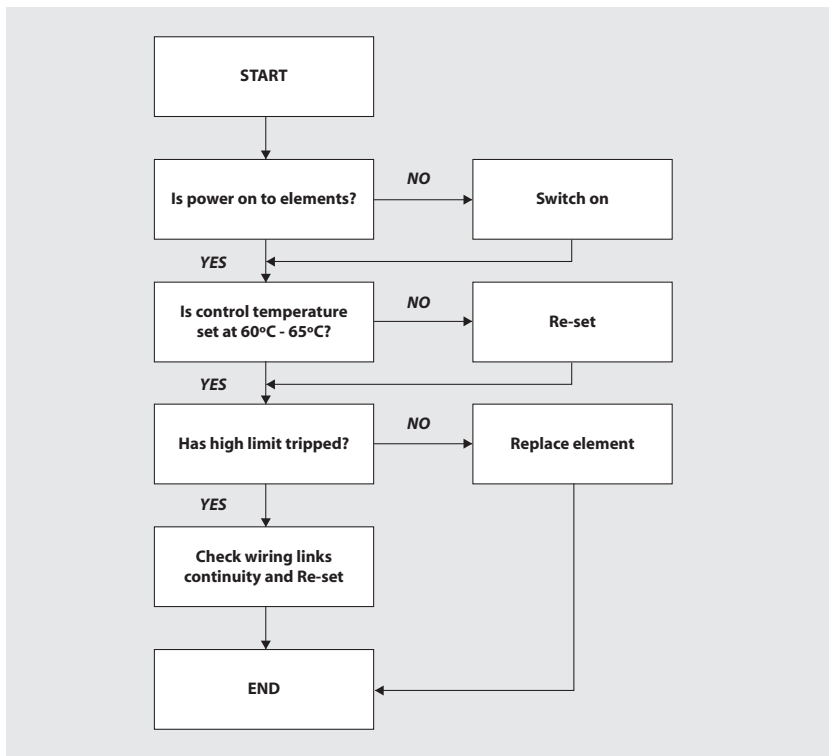
See Commissioning for drain down procedure.

If there is an overheat fault and very hot water is being discharged, turn off the heat source, **but not the water supply.**

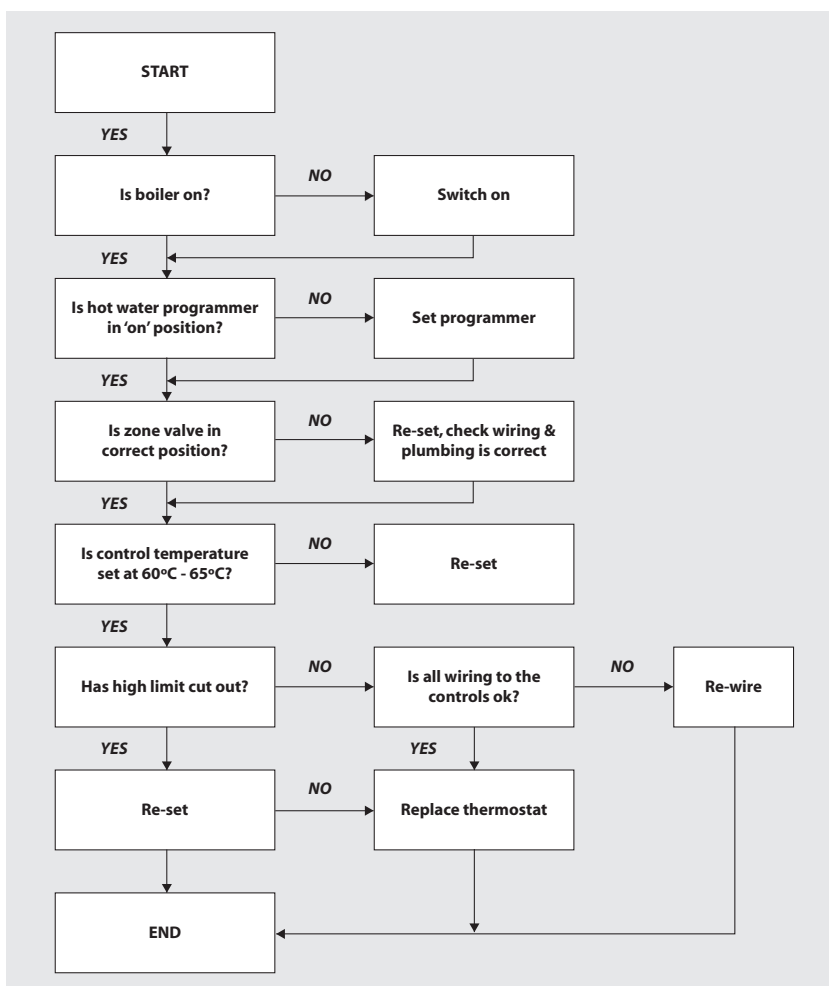
When the supply is cool, check thermostats and energy cut-outs in the boiler and immersion heaters and replace the faulty component with one supplied by Ideal Boilers and check that it works correctly before returning the system to full operation.

SERVICING AND MAINTENANCE

FAULT - No Hot Water (Direct)

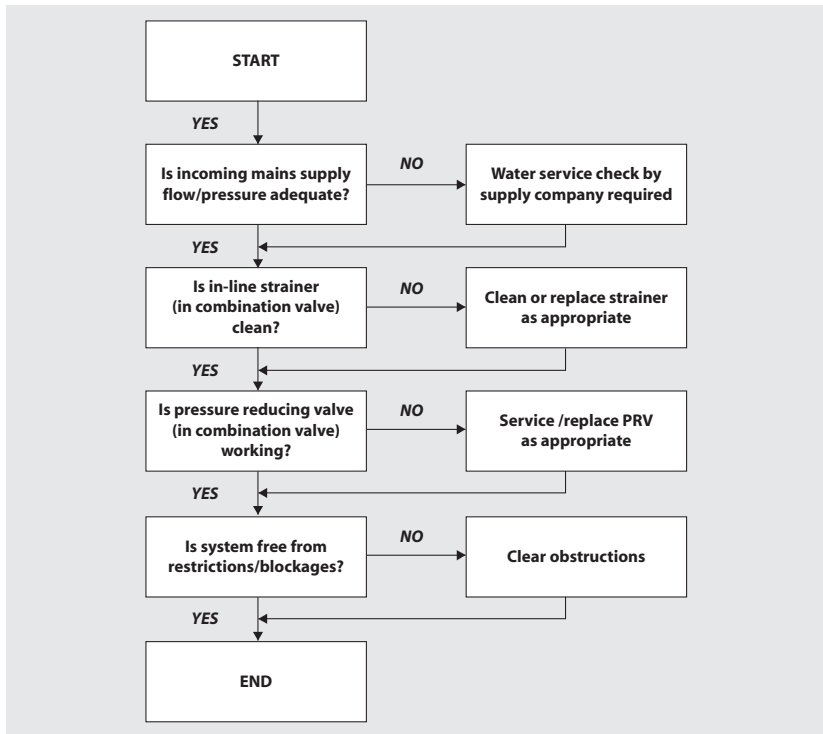


FAULT - No Hot Water (Indirect)

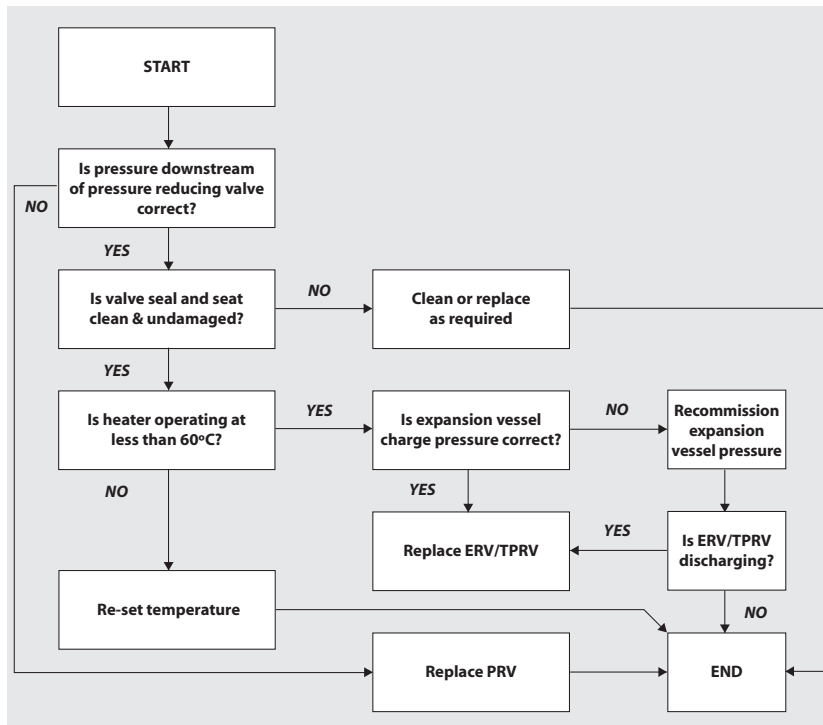


SERVICING AND MAINTENANCE

FAULT - Poor Water Flow at Hot Taps



FAULT - Water Discharge Into Tundish



SERVICING AND MAINTENANCE

SPARE PARTS LIST			
	Description	Quantity	Stock Code No.
1	3kW immersion element	1	176749
2	Pressure and temperature relief valve 6 bar 95°C	1	176748
3	Inlet group set at 3 bar c/w expansion relief valve set at 4.5 bar	1	176750
4	12 litre expansion vessel	1	176751
5	18 litre expansion vessel	1	176752
6	24 litre expansion vessel	1	176753
7	35 litre expansion vessel	1	176754
8	22mm 2 port valve (indirects only)	1	176758
9	Control and overheat limit thermostat	1	176757
10	15mm x 22mm tundish	1	176756

IDEAL PRE-PLUMBED H

The Ideal Pre-Plumbed H is pre-plumbed and pre-wired for domestic hot water and two heating zones, incorporating a sealed primary filling loop and mains cold feed inlet control components fitted.

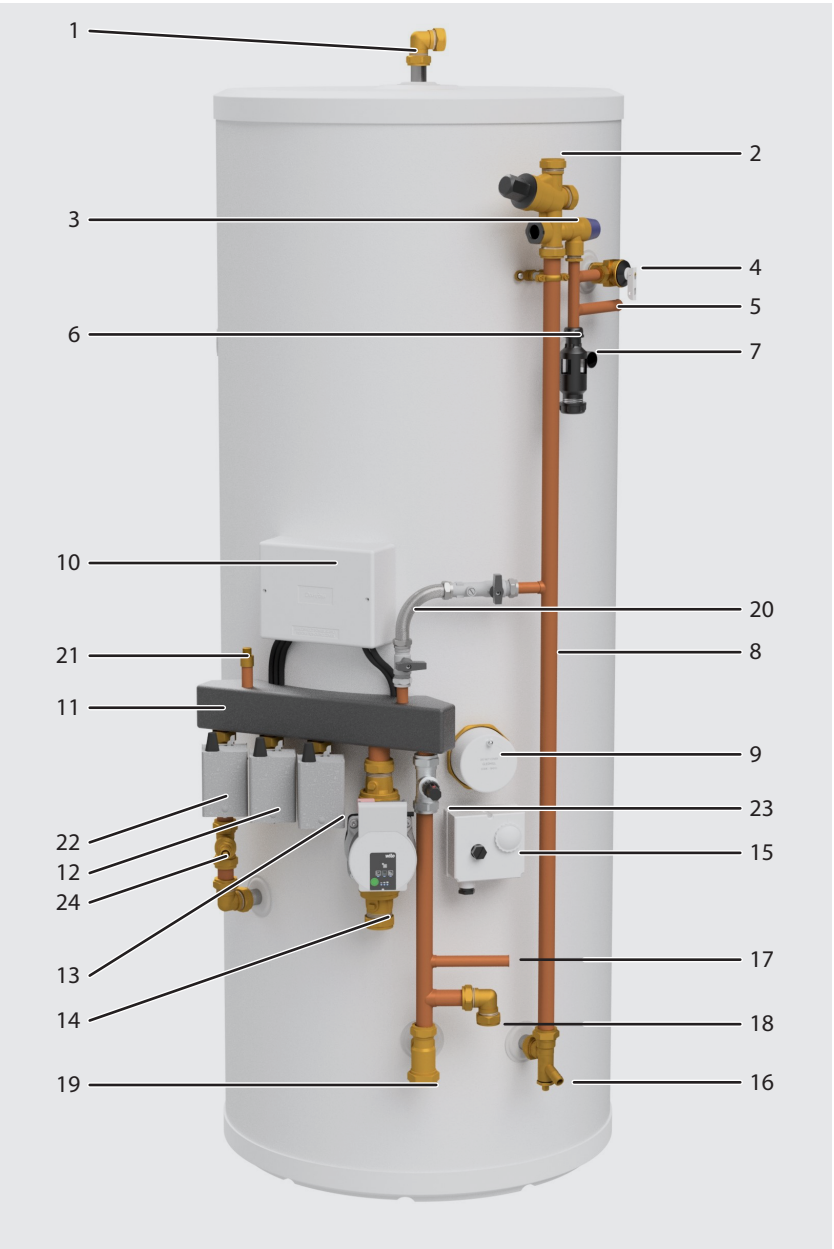
The following pages only provide details of the pre-fabricated pipework, components and electrical wiring that have been fitted to the Ideal Pro cylinder. For this reason all the design, installation and servicing instructions provided earlier in these instructions for the Ideal Pro cylinder are all applicable to the Ideal Pre-Plumbed and should be followed when installing this unvented storage appliance.

The range consists of indirect models from 120 litres through to 300 litres. Each appliance is supplied complete with the following pipework and components which have been fitted, wired (with the exception of the immersion heater) and fully tested in the factory.

FOR THIS REASON, PLEASE ENSURE THAT YOU ADD 'PRE-PLUMBED H' TO THE PRODUCT REFERENCE IF YOU REQUIRE THE PRE-PLUMBED/WIRED APPLIANCE WHEN ORDERING OR REQUESTING PRICES.

Ideal Pre-Plumbed H Range		
Model Size	Appliance Reference	Volume (litres)
IND120	IDEPROIN120PP	119
IND150	IDEPROIN150PP	148
IND180	IDEPROIN180PP	178
IND210	IDEPROIN210PP	208
IND250	IDEPROIN250PP	248
IND300	IDEPROIN300PP	287

For further technical information, please refer to Page 6 and 7 of this manual



Appliance Arrangement / Fitted Components

- Hot water draw off (22mm), including elbow
- 22mm cold supply
- Combination inlet group incorporating pressure reducing valve, strainer, check valve, balance cold take off point, expansion relief valve and expansion vessel connection points.
- Pressure and temperature relief valve 89-96°/6 bar
- Connection for heating expansion relief valve
- Tundish
- Hot water secondary return 22mm (plain pipe, not fitted to smaller sizes, see table 2)
- Cold feed assembly
- Immersion heater 1 3/4" BSP 3kW
- Wiring junction box
- Manifold assembly
- Central heating zone 1 (22mm)
- Central heating zone 2 (22mm)
- Boiler flow (28mm)
- Dual control/overheat stat (22mm)
- Drain valve
- Connection for heating expansion vessel
- Central heating return
- Boiler return
- Filling loop
- Manual air vent
- Hot water zone valve
- Auto bypass
- Gate valve

Please note

All factory fitted components are tightened during manufacture, however all should be checked before installation.

IDEAL PRE-PLUMBED H



Additional Component Kit

Potable System - Separate Components

In addition to the fitted equipment, the following potable water system components are provided separately for site fitting:

- Potable water expansion vessel precharged to 3 bar - see below for details.

Potable Water Expansion Vessel Sizes	
Pre-Plumbed Appliance Reference	Vessel Size (Litres)
IDEPROIN120PP	12
IDEPROIN150PP	18
IDEPROIN180PP	18
IDEPROIN210PP	25
IDEPROIN250PP	25
IDEPROIN300PP	35

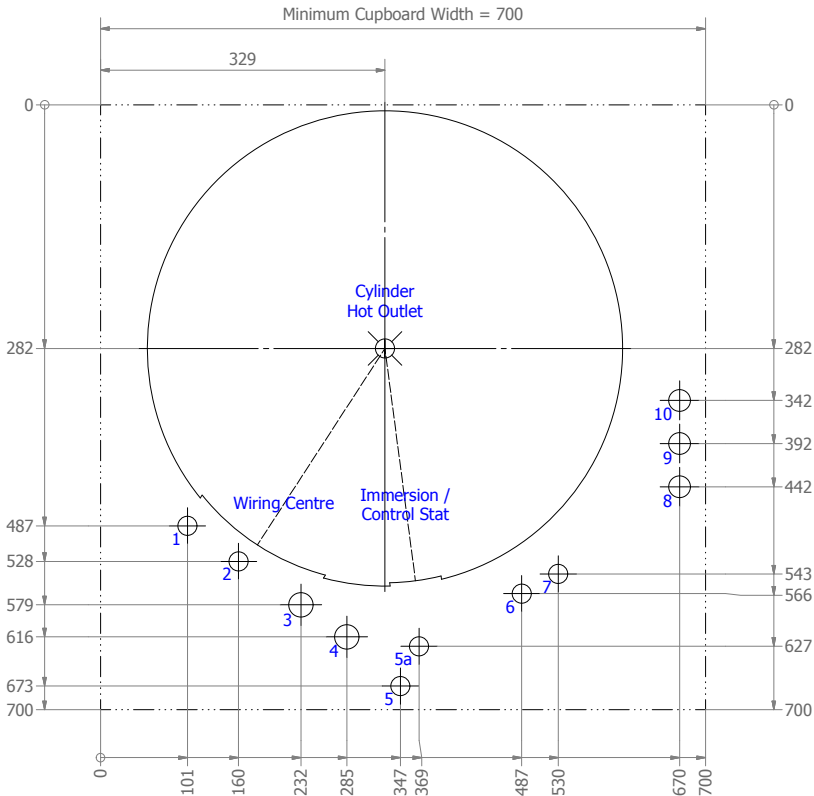
The expansion vessels are suitable for wall mounting in the cupboard above the appliance and are supplied with an integral mounting bracket

Fitting Template

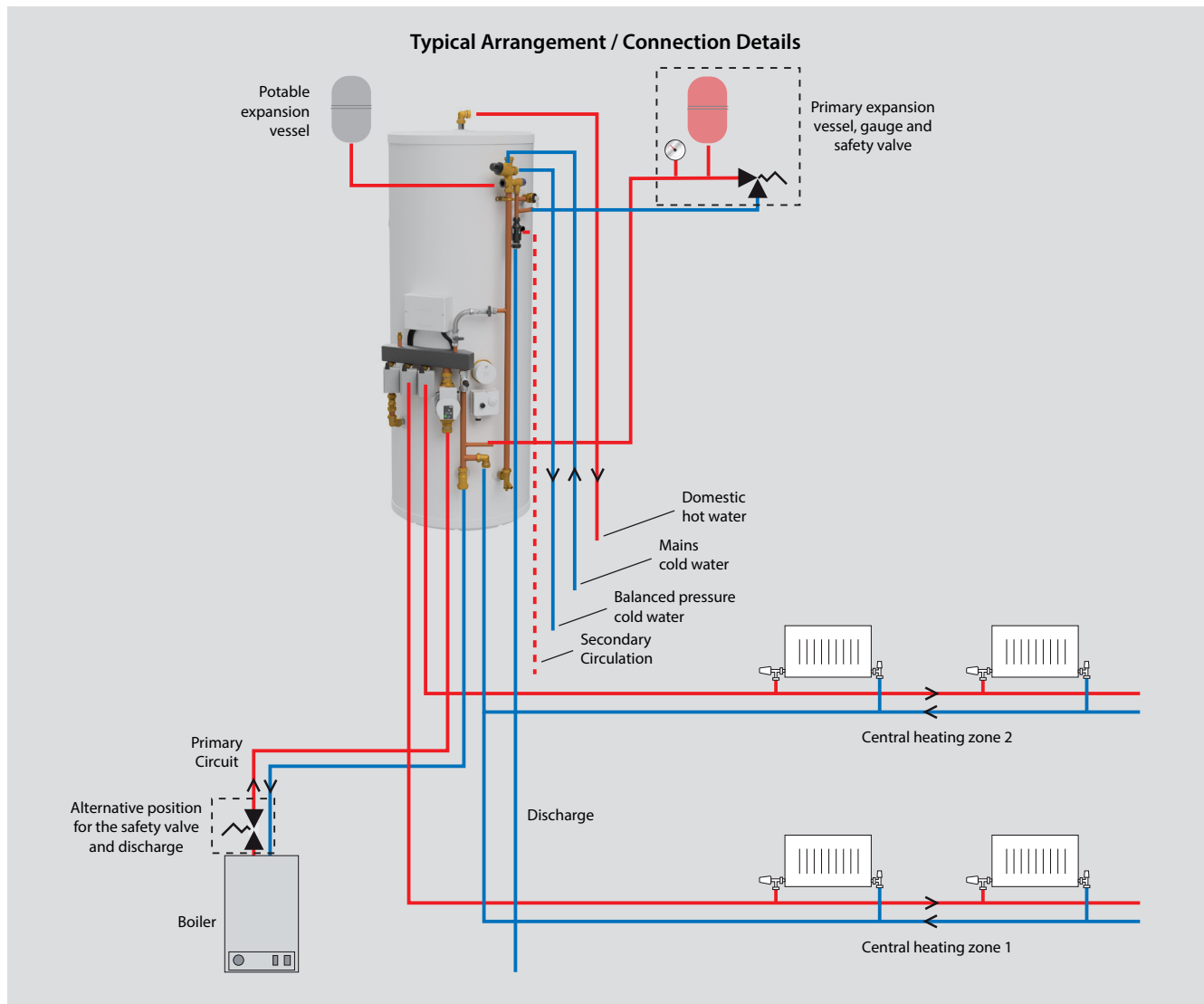
A first fix fitting template is supplied with the unit to allow for the first fix pipework to be installed prior to the connection of the unit.

Number	Description	Size (mm)
1	CH Zone 1	22
2	CH Zone 2	22
3	Flow From Boiler	28
4	Return To Boiler	28
5	CH Return (120/150)	22
5a	CH Return (180 up)	22
6	Tundish Outlet	22
7	Secondary Circulation	22
8	Balanced Cold Feed	22/28
9	Mains Cold Supply	22/28
10	Hot Water Feed	22/28

All pipe holes are optional.
All pipe hole sizes are dictated by the property / design. Therefore are a general indication.
The template is a general guide for installation rather than a rule that must be followed without deviation.



IDEAL PRE-PLUMBED H



Notes

- 1 The position of the tundish, discharge pipe size and termination point will need to comply with the requirements set out on pages 12 and 13 of this manual and Building Regulations Approved Document G3.
- 2 The primary expansion vessel, gauge and safety valve should normally be fitted on the boiler flow in the appliance cupboard where the gauge can be seen when operating the filling loop. **There shall be no restriction or valves fitted in the pipework between the boiler and the primary system safety valve.**
- 3 If the primary pipework from the boiler to the safety valve is more than 6 metres, we recommend that the safety valve is fitted on the boiler flow adjacent to the boiler (a pressure gauge must still be visible when operating the filling loop).
- 4 The potable water expansion vessel should be fitted on the mains cold water supply adjacent to the Ideal Pre-Plumbed H appliance. **No valves shall be fitted between the inlet group and the appliance.**

Model Selection Data/Cupboard Sizes

Use the model selection guide on page 10 to choose the appliance size.

A 700 wide x 700mm deep cupboard is recommended as the minimum size for the pre-plumbed cylinders. The height is determined by the model size selected, and sufficient room should be allowed for the siting of the expansion vessels.

A minimum 600mm deep access is required to the front of the appliance and expansion vessels to allow subsequent maintenance/replacement of the immersion heater.

IDEAL PRE-PLUMBED H

Electrical

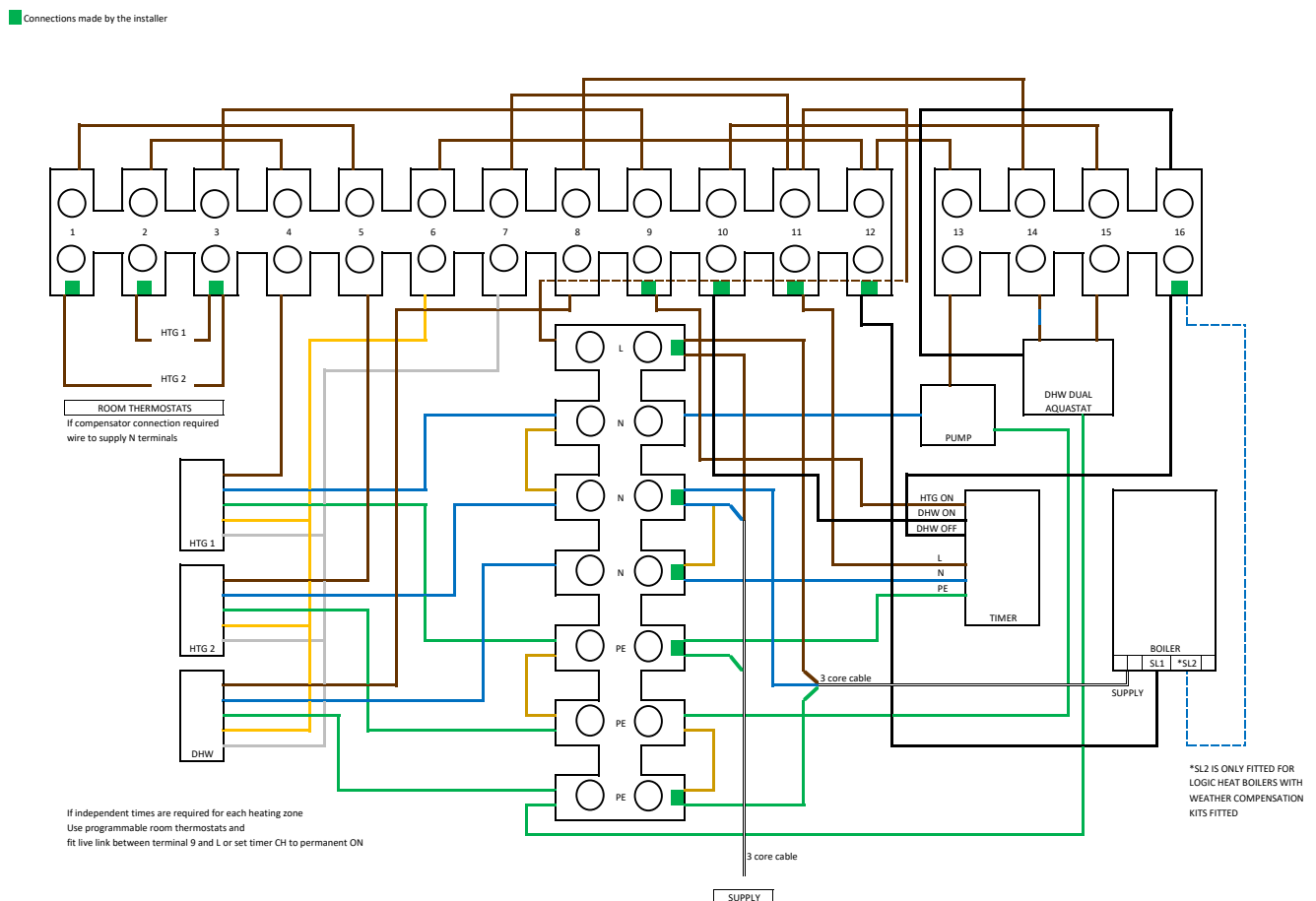
Any electrical work shall be carried out by a suitably competent person fully in accordance with the latest edition of the IEE requirements for electrical installations BS7671.

The appliance requires a suitable 230v AC mains supply rated at 5amp fed via a double-pole linked isolator with a contact separation of 3mm in both poles. Details of how to connect to the external wiring required (and the wiring provided) are shown below.

The 3kW immersion heater will require its own 230v AC mains supply. This shall be rated at 16amp and fed via a double-pole linked isolator with a contact separation of 3mm in both poles. Details of how to wire the immersion heater are shown on page 16.

Both isolators shall be located immediately adjacent to the appliance and suitably identified/labelled to allow safe use/maintenance.

The connections within the wiring centre are shown below.



Schematic wiring diagram for an Ideal Pre-Plumbed H unvented installation only

Note.

For Ideal Logic Heat boilers with Outside Weather Compensation Kits fitted an additional connection is required between Pin 16 of the wiring centre, the Programmer/Time switch Hot Water Off signal and the Boiler SL2 IN. Refer to the wiring diagrams on page 15 for detail.

IDEAL PRE-PLUMBED H

Commissioning the pump

This should only be commissioned by qualified technicians.

Venting



The venting function vents the pump automatically. The heating system is not vented.

Fill and vent the system correctly.

- The pump vents automatically when first started.

If the pump does not vent automatically, select the venting function.

- Venting function starts after 5 seconds, duration 10 minutes.
- LED display shows bars running from bottom to top.
- Rotate the red operating knob to abort.

After venting

Set the control mode and the delivery head after venting.

Control modes - Variable differential pressure ($\Delta p-v$):



The differential pressure setpoint H is increased linearly from $\frac{1}{2} H$ to H across the volume flow range. **Note: Factory setting: $\Delta p-v$, $\frac{1}{2} H_{max}$.**

The differential pressure generated by the pump is adjusted to the corresponding differential pressure setpoint. **Note: Recommended for heating systems with radiators to reduce the flow noises at the thermostatic valves.**

Control modes - Constant differential pressure ($\Delta p-c$):



The differential pressure is kept constant at the differential pressure setpoint H . **Note: Recommended for underfloor heating, large-sized pipes as well as all applications without changeable pipe system curve (e.g. storage charge pumps).**



SPARE PARTS LIST - EXTRA COMPONENTS FOR THE 'PRE-PLUMBED H' APPLIANCE			
	Description	Quantity	Stock Code No.
1	Primary/heating circulator	1	179693
2	Heating 2 port valve	1	179681
3	Hot water 2 port valve	1	179681
4	Automatic primary/heating bypass valve	1	179682
5	Primary/heating water expansion kit comprising of expansion vessel, system pressure gauge, system safety valve	1	179683
6	28mm circulator gate valves	1	179685
7	Filling loop comprising of:		
	Double check valve	1	179686
	Flex hose	1	179687
	Ballvalve	1	179688
8	Electrical wiring centre	1	179689
9	Single channel programmer - Danfoss TP1B	1	179690
10	Two channel programmer - Danfoss TP1M	1	179691
11	Pre-Plumbed group inlet 3/45	1	179692
12	Manual air vent cap	1	179684

IDEAL PRE-PLUMBED S

The Ideal Pre-Plumbed S is pre-plumbed and pre-wired for domestic hot water and two heating zones, incorporating a sealed primary filling loop and mains cold feed inlet control components fitted.

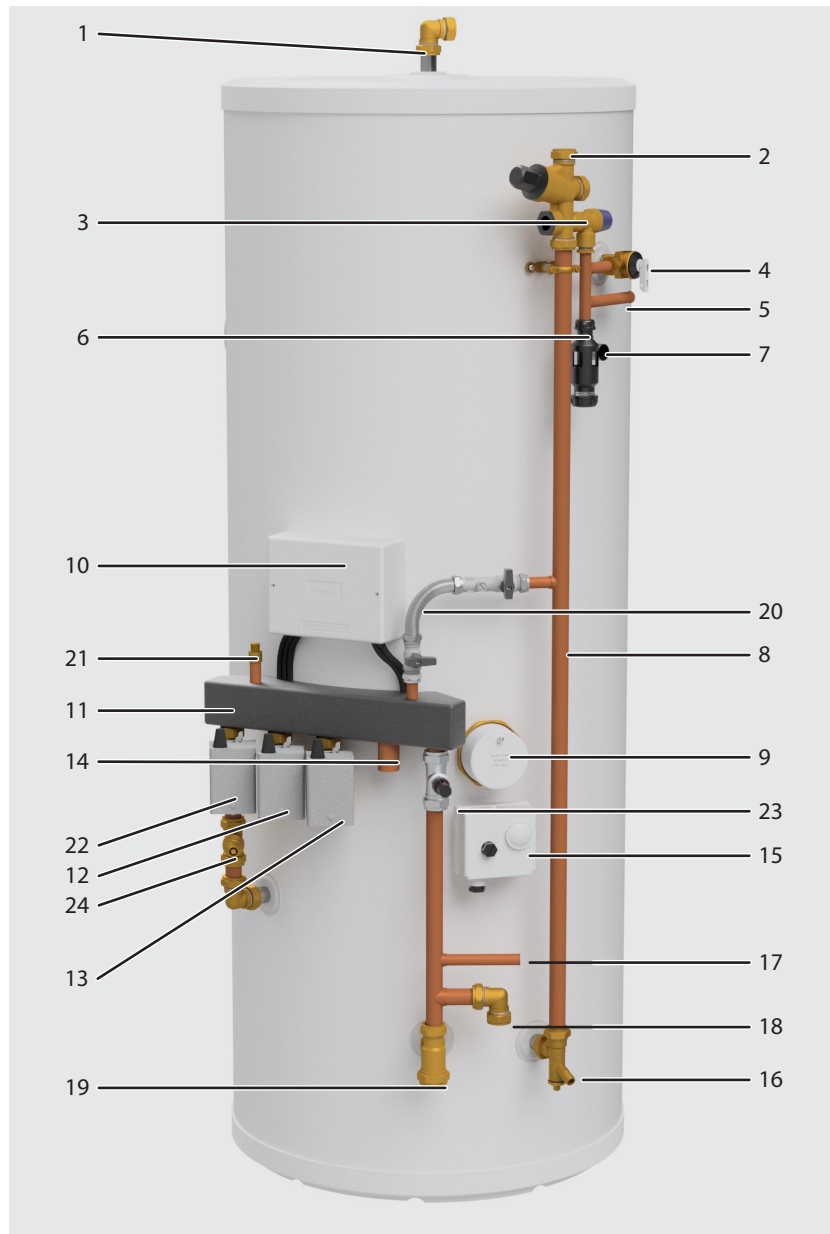
The following pages only provide details of the pre-fabricated pipework, components and electrical wiring that have been fitted to the Ideal Pro cylinder. For this reason all the design, installation and servicing instructions provided earlier in these instructions for the Ideal Pro cylinder are all applicable to the Ideal Pre-Plumbed S and should be followed when installing this unvented storage appliance.

The range consists of indirect models from 120 litres through to 300 litres. Each appliance is supplied complete with the following pipework and components which have been fitted, wired (with the exception of the immersion heater) and fully tested in the factory.

FOR THIS REASON, PLEASE ENSURE THAT YOU ADD 'PRE-PLUMBED S' TO THE PRODUCT REFERENCE IF YOU REQUIRE THE PRE-PLUMBED/WIRED APPLIANCE WHEN ORDERING OR REQUESTING PRICES.

Ideal Pre-Plumbed S Range		
Model Size	Appliance Reference	Volume (litres)
IND120	IDEPROIN120PPSP	119
IND150	IDEPROIN150PPSP	148
IND180	IDEPROIN180PPSP	178
IND210	IDEPROIN210PPSP	208
IND250	IDEPROIN250PPSP	248
IND300	IDEPROIN300PPSP	287

For further technical information, please refer to Page 6 and 7 of this manual



Appliance Arrangement / Fitted Components

- 1 Hot water draw off (22mm), including elbow
- 2 22mm cold supply
- 3 Combination inlet group incorporating pressure reducing valve, strainer, check valve, balance cold take off point, expansion relief valve and expansion vessel connection points.
- 4 Pressure and temperature relief valve 89-96°/6 bar
- 5 Connection for heating expansion relief valve
- 6 Tundish
- 7 Hot water secondary return 22mm (plain pipe, not fitted to smaller sizes, see table 2)
- 8 Cold feed assembly
- 9 Immersion heater 1 3/4" BSP 3kW
- 10 Wiring junction box
- 11 Manifold assembly
- 12 Central heating zone 1 (22mm)
- 13 Central heating zone 2 (22mm)
- 14 Boiler flow (28mm)
- 15 Dual control/overheat stat (22mm)
- 16 Drain valve
- 17 Connection for heating expansion vessel
- 18 Central heating return
- 19 Boiler return
- 20 Filling loop
- 21 Manual air vent
- 22 Hot water zone valve
- 23 Auto bypass
- 24 Gate valve

Please note

All factory fitted components are tightened during manufacture, however all should be checked before installation.

IDEAL PRE-PLUMBED S



Additional Component Kit

Potable System - Separate Components

In addition to the fitted equipment, the following potable water system components are provided separately for site fitting:

- Potable water expansion vessel precharged to 3 bar - see below for details.

Potable Water Expansion Vessel Sizes	
Pre-Plumbed Appliance Reference	Vessel Size (Litres)
IDEPROIN120PPSP	12
IDEPROIN150PPSP	18
IDEPROIN180PPSP	18
IDEPROIN210PPSP	25
IDEPROIN250PPSP	25
IDEPROIN300PPSP	35

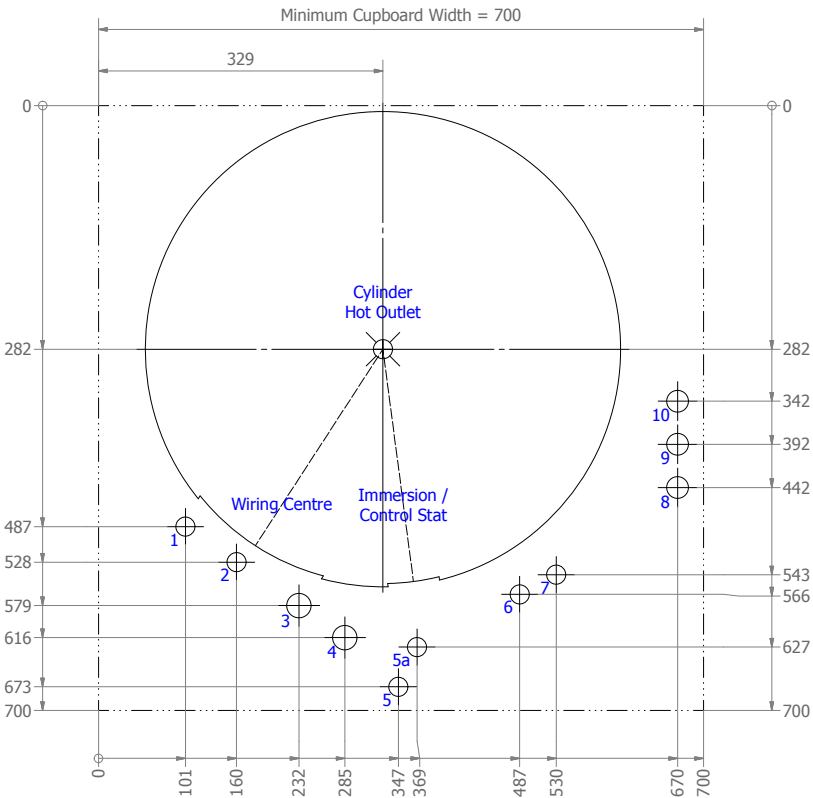
The expansion vessels are suitable for wall mounting in the cupboard above the appliance and are supplied with an integral mounting bracket

Fitting Template

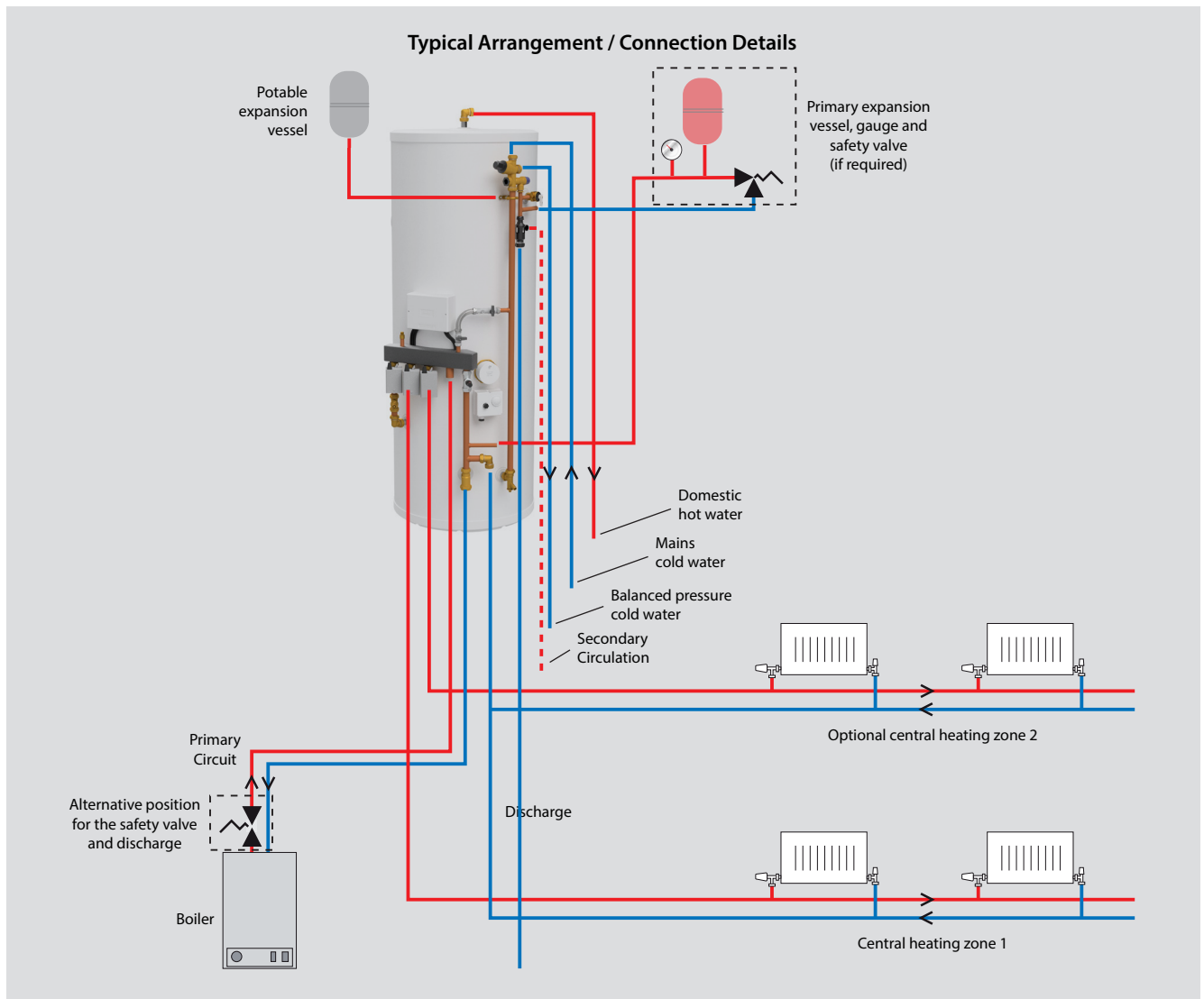
A first fix fitting template is supplied with the unit to allow for the first fix pipework to be installed prior to the connection of the unit.

Number	Description	Size (mm)
1	CH Zone 1	22
2	CH Zone 2	22
3	Flow From Boiler	28
4	Return To Boiler	28
5	CH Return (120/150)	22
5a	CH Return (180 up)	22
6	Tundish Outlet	22
7	Secondary Circulation	22
8	Balanced Cold Feed	22/28
9	Mains Cold Supply	22/28
10	Hot Water Feed	22/28

All pipe holes are optional.
All pipe hole sizes are dictated by the property / design. Therefore are a general indication.
The template is a general guide for installation rather than a rule that must be followed without deviation.



IDEAL PRE-PLUMBED S



Notes

- 1 The position of the tundish, discharge pipe size and termination point will need to comply with the requirements set out on pages 12 and 13 of this manual and Building Regulations Approved Document G3.
- 2 The primary expansion vessel, gauge and safety valve should normally be fitted on the boiler flow in the appliance cupboard where the gauge can be seen when operating the filling loop. **There shall be no restriction or valves fitted in the pipework between the boiler and the primary system safety valve.**
- 3 If the primary pipework from the boiler to the safety valve is more than 6 metres, we recommend that the safety valve is fitted on the boiler flow adjacent to the boiler (a pressure gauge must still be visible when operating the filling loop).
- 4 The potable water expansion vessel should be fitted on the mains cold water supply adjacent to the Ideal Pre-Plumbed S appliance. **No valves shall be fitted between the inlet group and the appliance.**

Model Selection Data/Cupboard Sizes

Use the model selection guide on page 10 to choose the appliance size.

A 700 wide x 700mm deep cupboard is recommended as the minimum size for the system ready cylinders. The height is determined by the model size selected, and sufficient room should be allowed for the siting of the expansion vessels.

A minimum 600mm deep access is required to the front of the appliance and expansion vessels to allow subsequent maintenance/replacement of the immersion heater.

IDEAL PRE-PLUMBED S

Electrical

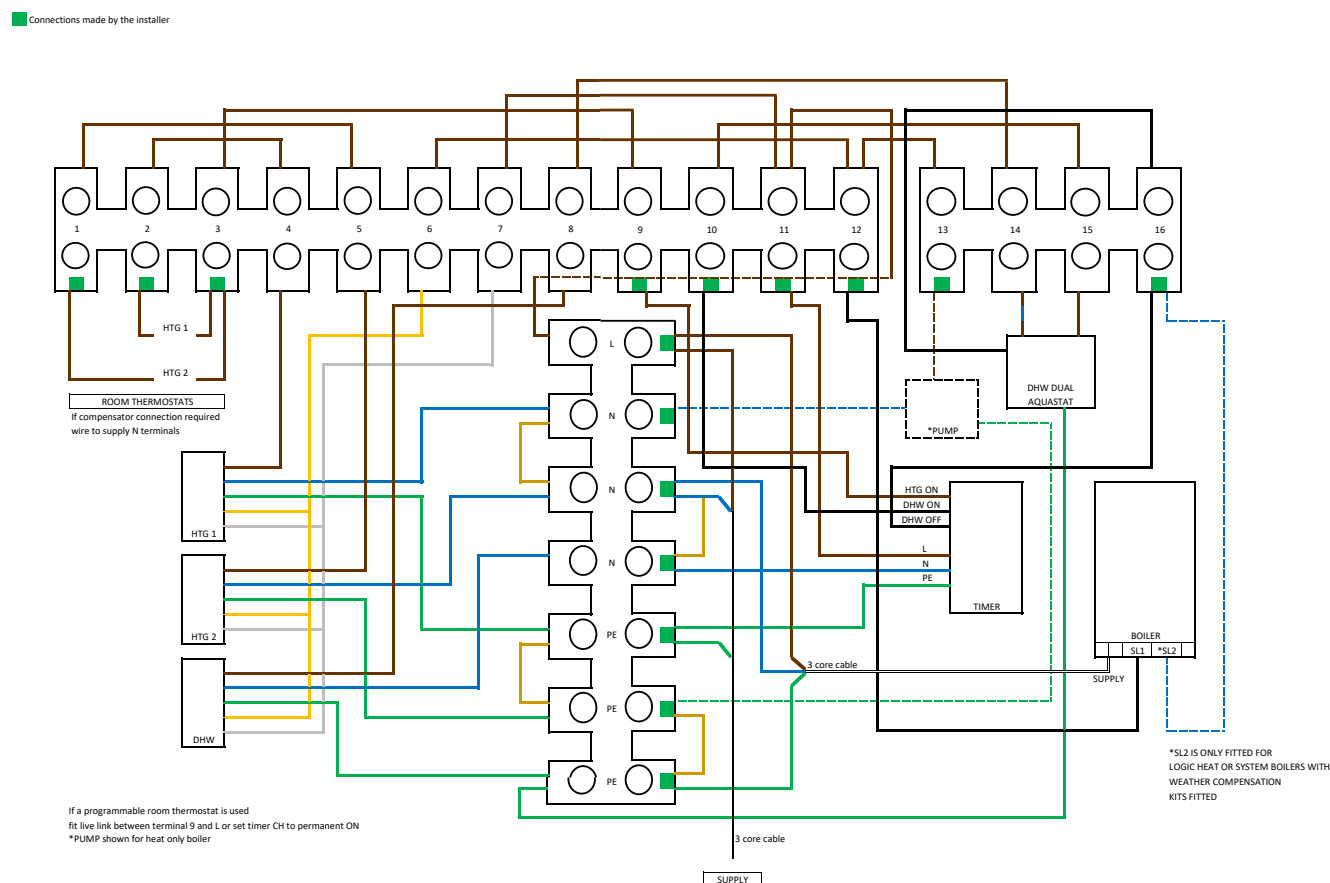
Any electrical work shall be carried out by a suitably competent person fully in accordance with the latest edition of the IEE requirements for electrical installations BS7671.

The appliance requires a suitable 230v AC mains supply rated at 5amp fed via a double-pole linked isolator with a contact separation of 3mm in both poles. Details of how to connect to the external wiring required (and the wiring provided) are shown below.

The 3kW immersion heater will require its own 230v AC mains supply. This shall be rated at 16amp and fed via a double-pole linked isolator with a contact separation of 3mm in both poles. Details of how to wire the immersion heater are shown on page 16.

Both isolators shall be located immediately adjacent to the appliance and suitably identified/labelled to allow safe use/maintenance.

The connections within the wiring centre are shown below.



Schematic wiring diagram for an Ideal Pre-Plumbed S unvented installation only

Note.

For Ideal Logic Heat and System boilers with Outside Weather Compensation Kits fitted an additional connection is required between Pin 16 of the wiring centre, the Programmer/Time switch Hot Water Off signal and the Boiler SL2 IN. Refer to the wiring diagrams on page 15 for detail.

IDEAL PRE-PLUMBED S

SPARE PARTS LIST - EXTRA COMPONENTS FOR THE 'PRE-PLUMBED S' APPLIANCE			
	Description	Quantity	Stock Code No.
1	Heating 2 port valve	1	179681
2	Hot water 2 port valve	1	179681
3	Automatic primary/heating bypass valve	1	179682
4	Primary/heating water expansion kit comprising of expansion vessel, system pressure gauge, system safety valve	1	179683
5	Manual air vent cap	1	179684
6	28mm circulator gate valves	1	179685
7	Filling loop comprising of:		
	Double check valve	1	179686
	Flex hose	1	179687
	Ballvalve	1	179688
8	Electrical wiring centre	1	179689
9	Single channel programmer - Danfoss TP1B	1	179690
10	Two channel programmer - Danfoss TP1M	1	179691
11	Pre-Plumbed group inlet 3/45	1	179692

IDEAL PRE-PLUMBED H / PRE-PLUMBED S / SYSTEM READY



Optional Components Available at Time Of Order

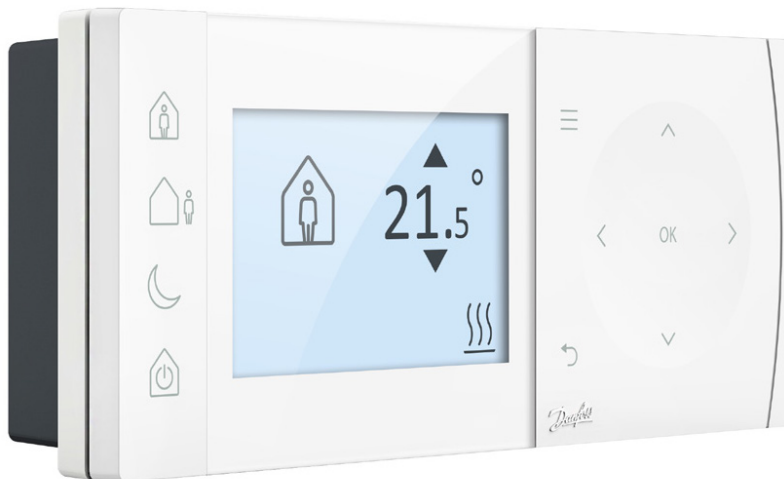
Primary/Heating System Expansion Kit

The following primary/heating system components are also provided separately for site fitting:

- 18 litre primary/heating expansion vessel with separate wall bracket and connector precharged to 1.5 bar.
- 3 bar safety valve
- 0-4 bar pressure gauge
- Manifold

The 18 litre expansion vessel is suitable for systems with a total volume of less than 110 litres, when they are also charged to 1 bar.

However, it is the installers responsibility to check the system volume and with larger systems order/provide the extra capacity required. (If the pressure rises to more than 2.5 bar when the whole of the system is fully heated it is recommended that an extra expansion vessel is fitted.)



Room Thermostats

Room thermostats are available at the time of order. These are the;

- Danfoss TP1M - mains powered 2 channel controller for zone 1 heating and hot water
- Danfoss TP1B - battery powered single channel controller for the second heating zone

Please note

When connecting the TPOne-M and TPOne-B;

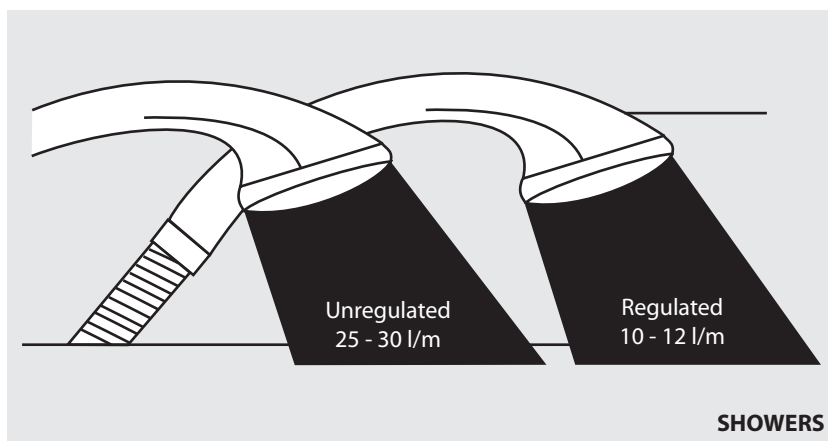
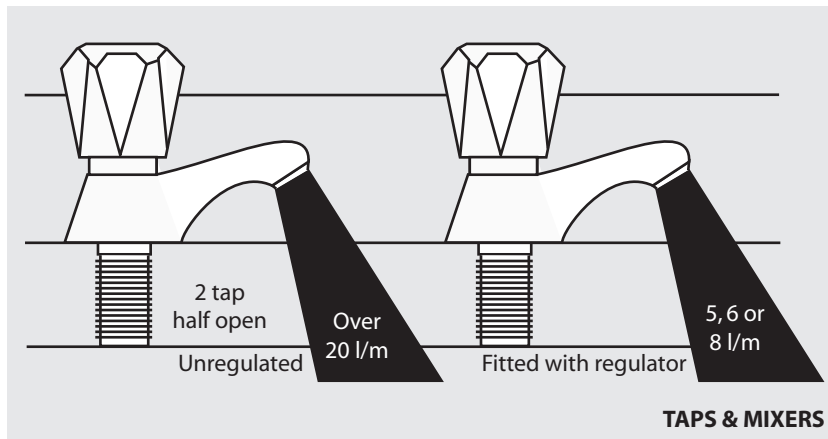
- Connect a link wire between connection points 2 and 3 for the TPOne-M programmable room thermostat
- Move the HTG2 wire from connection point 3 to 11 to provide a permanent live to the TPOne-B programmable room thermostat.

Please refer to diagrams on page 27 and 32.

APPENDIX

Water Savings

Water Related Costs Can Be Reduced By Good Plumbing Practice



Vast quantities of water are needlessly run off to waste due to Taps, Mixers and Showers discharging flow rates far in excess of the rates required for them to perform their duties.

The contrasting flow rates shown on this leaflet clearly illustrate the savings that can be made whilst still providing a good performance.

British made Aquaflow Regulators provide constant flow rates by automatically compensating for supply pressure changes between 1 bar & 10 bars.

To facilitate installation into the wide range of plumbing equipment which is encountered in the U.K, Four Fixing Options are available:-

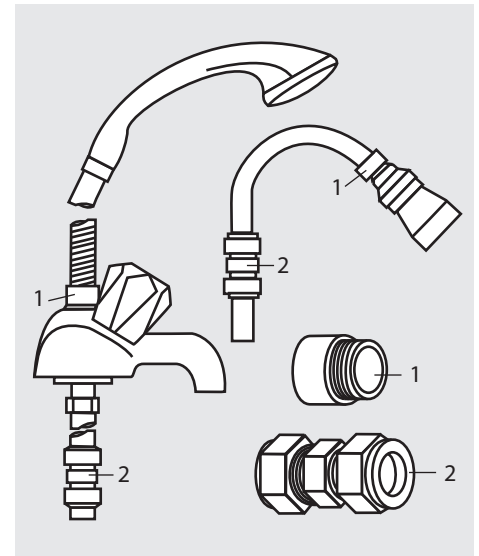
Options For Showers

1. MXF "DW" Range - For fitting behind Fixed Shower Heads or onto Flexible Hoses for Handshowers (preferably onto the inlet end when lightweight hoses are used).
2. Compression Fitting Range. "In Line" regulators as in Option 4 for Taps & Mixers.

Information by courtesy of

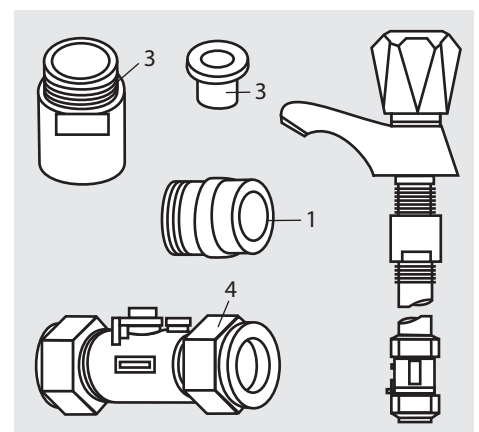
AQUAFLOW REGULATORS LTD

Haywood House, 40 New Road, Stourbridge, West Midlands DY8 1PA
TELEPHONE (01384) 442611 FAX: (01384) 442612



4 Fixing Options For Taps & Mixers

1. MK Range - Combined Regulators & Aerators for screwing onto Taps & Mixers with internal or external threads on their noses. Anti Vandal models also available.
2. MR05-T Range - Internal Regulators. Push-fit into Tap or Mixer seats. Produced in three sizes - 12.5mm (BS1010), 12mm & 10mm, Flangeless models also available for Taps with Low Lift washers.
3. MXF Standard Range - Screw on tail models for Taps & Mixers. Fix onto the tails before fitting the tap connectors. Available in 3/8", 1/2", 3/4" and 1" BSP.
4. Compression Fitting Range - "In Line" regulators housed in 15mm & 22mm CXC Couplers & Isolating Valves. "UKWFB" listed by the Water Research Centre. Isolation valves available for slotted screwdriver operation or with coloured plastic handles. Now available also in plastic bodied push-fit couplers & valves.



APPENDIX

MANUAL HANDLING OF APPLIANCE PRODUCTS

Description

Manual handling means any transporting or supporting of a load (including lifting, putting down, pushing, pulling, carrying or moving) by hand or bodily force.

Scope

This assessment will cover the largest unit within each product range.

For specific weights and dimensions please refer to technical data section.

Main Hazards

Vision may not be clear due to the size of the products.

Adopting an incorrect method of lifting may cause injury, attempting to lift these products will require help from others. (Team lifts)

Control Measures

Manual lifting procedure

The lift, key factors in safe lifting are:

- a. **Balance**
- b. **Position of back**
- c. **Positioning of the arms and body**
- d. **The hold**
- e. **Taking the lead for team lifts**

a. **Balance** - Since balance depends essentially upon the position of the feet, they should be apart about hip breadth with one foot advanced giving full balance sideways and forward without tension. In taking up this position, lifting is done by bending at the knees instead of the hips and the muscles that are brought into use are those of the thigh and not the back.

b. **Position of back** - Straight - not necessary vertical. The spine must be kept rigid, this coupled with a bent knee position, allows the centre line of gravity of the body to be over the weight so reducing strain.

c. **Positioning of arms and body** - The further arms are away from the side, the greater the strain on the shoulders, chest and back. Keep elbows close to the body arms should be straight.

d. **The hold** - Before lifting ensure you have a good hold.

e. **Taking the lead for team lifts**- As more than one person is required for these products ensure that one person is taking the lead. **This may be you** so ensure that each person that is helping is made aware of the weight and of the items listed within this assessment. Make sure you and any others helping know the route you intend to take that it is clear of any obstructions. Never jerk the load as this will add a little extra force and can cause severe strain to the arms, back and shoulders. If there are steps involved decide on where you will stop and take a rest period. Move smoothly and in unison taking care to look and listen to others helping with the lift. Where possible use a sack truck to move the product over long flat distances, only lift the products when necessary. If in doubt stop and get more help.

Individual capability

Individual capability plays an important part in handling these products. Persons above average build and strength will find it easier and should be in good health. Persons below average build and strength may require more rest periods during the handling process.

Pregnant women should not carry out this operation.

Persons who are not in good health should seek medical advice prior to commencing any lifting or manual handling operation.

Residual risk

Following the guidelines given above will reduce any risk to injury.

All persons carrying out this operation must be fully trained and copies of the specific risk assessment made available for inspection and use in their training process.

Further guidance on Manual Handling can be obtained from the Health and Safety Executive. Manual Handling Operations Regulations 1992 (amended by Health and Safety (Miscellaneous Amendments) Regulations 2002).

TERMS AND CONDITIONS

Ideal Unvented Cylinder Warranty Terms and Conditions

Ideal Boilers Limited provides a 2 year parts and labour warranty on the cylinder solution provided, the inner cylinder skin is further covered for on a replacement basis beyond this period to 25 years from the date of purchase, subject to adherence with the following terms and conditions of warranty

1. The unit has been installed and commissioned in accordance with our installation and service instructions and all relevant codes of practice and regulations in force at the time of installation.
2. All necessary inlet controls and safety valves have been fitted correctly.
3. The unit has only been used for the storage of potable water supplied from the public mains. The water quality shall be in accordance with European Council Directive 98/83 EC, or revised version at the date of installation, and is not fed with water from a private supply. Particular:
4. Chloride content: Max. 200 mg/l
Sulphate content: Max. 200 mg/l
Combination chloride/sulphate: Max. 300 mg/l (in total)
5. If the newly fitted water heater is not in regular use then it must be flushed through with fresh water for at least 15 minutes. Open at least one hot water tap once per week, during a period of at least 4 weeks.
6. The Cylinder is registered within 30 days of installation, this can be done by calling Ideal Boilers on **01482 498660**
7. The unit has been regularly maintained as detailed in the installation and service instructions
8. If the Cylinder suffers a mechanical breakdown, calls must be raised with Ideal Boilers Customer Services on **01482 498660**
Our normal working times, excluding Bank Holidays are:
8am – 6pm Monday to Friday, 8am – 4pm Saturday,
8.00am – 12 noon Sunday
9. The guarantee for the stainless steel vessel is for twenty five years against material defect or manufacturing faults if the original unit is returned to us AND PROVIDED THAT:
 - (i) It has not been modified, other than by Ideal.
 - (ii) It has not been subjected to wrong or improper use or left uncared for.
 - (iii) It has only been used for the storage of potable water supplied from the public mains, max 200mg/litre chloride.
 - (iv) It has not been subjected to frost damage.
 - (v) The benchmark service record is completed after each annual service.
 - (vi) The unit has been serviced annually
10. If the stainless steel vessel proves to be defective either in materials or workmanship we reserve the right to either repair or supply replacements or the closest possible substitute in the case of any obsolete product and will collect and deliver to any address in England, Scotland and Wales (excluding all islands):
Our normal working times, excluding Bank Holidays are:
8am – 6pm Monday to Friday, 8am – 4pm Saturday,
8.00am – 12 noon Sunday
Please note:
 - a. Engineers will only attend to Ideal products where it is considered by the engineer that the installation does not pose a risk to health and safety.
 - b. A permanently fixed access ladder must service installations in lofts or attics. Adequate lighting and permanently fixed flooring must also be available.
 - c. Compartment installations must provide minimum working clearances as detailed in the installation instructions. Ideal will not accept responsibility for the removal of fixtures or fittings in order to gain access for repairs.
11. The guarantee does not apply:
 - a. If the Cylinder is removed from its place of installation without our prior consent.
 - b. To any defect, damage or breakdown caused by inadequate servicing of the cylinder or by deliberate action, accident, misuse or third party interference including modification or an attempted repair which does not fully comply with industry standards.
 - c. To any defect, damage or breakdown caused by the design, installation and maintenance of the central heating system.
 - d. To de-scaling or other work required as a result of hard water scale deposits or from damage caused by aggressive water or sludge resulting from corrosion.
 - e. If the claim/contact procedure set out in section 12 is not adhered to
 - f. To any other costs or expenses caused by or arising as a result of the breakdown of an Ideal Cylinder.
 - g. To any defect resulting from the incorrect installation of the cylinder.
 - h. To any costs incurred during delays in fixing reported faults.
12. We reserve the right to charge a call-out fee where:
 - a. A fault cannot be found.
 - b. The breakdown or fault has been caused by an event, which is excluded from the guarantee – refer to section 11
 - c. Failure to cancel an agreed appointment prior to our engineers visit
 - d. The Cylinder is outside the period of guarantee or the conditions of the guarantee have not been met.
13. If we fit replacement parts or replace a cylinder it will not extend the period of the warranty. All replaced parts or cylinders will become the property of Ideal Boilers Ltd.
14. The warranty applies only where an Ideal cylinder has been installed in a domestic dwelling in mainland United Kingdom, Northern Ireland and I.O.W. to provide hot water.

Our Ideal Warranty is offered in addition to the rights provided to a consumer by law. Details of these rights can be obtained from a Trading Standards Authority or a Citizen Advice Bureau. Guarantor – Ideal Boilers Ltd, P.O. Box 103, National Avenue, Hull, HU5 4JN.

MAINS PRESSURE HOT WATER STORAGE SYSTEM COMMISSIONING CHECKLIST

This Commissioning Checklist is to be completed in full by the competent person who commissioned the storage system as a means of demonstrating compliance with the appropriate Building Regulations and then handed to the customer to keep for future reference.

Failure to install and commission this equipment to the manufacturer's instructions may invalidate the warranty but does not affect statutory rights.

Customer name:										Telephone number:														
Address:																								
Cylinder Make and Model																								
Cylinder Serial Number																								
Commissioned by (PRINT NAME):										Registered Operative ID Number														
Company name:										Telephone number:														
Company address:																								
										Commissioning date:														
To be completed by the customer on receipt of a Building Regulations Compliance Certificate*:																								
Building Regulations Notification Number (if applicable)																								
ALL SYSTEMS PRIMARY SETTINGS (indirect heating only)																								
Is the primary circuit a sealed or open vented system?										Sealed					Open									
What is the maximum primary flow temperature?																				°C				
ALL SYSTEMS																								
What is the incoming static cold water pressure at the inlet to the system?																				bar				
Has a strainer been cleaned of installation debris (if fitted)?															Yes					No				
Is the installation in a hard water area (above 200ppm)?															Yes					No				
If yes, has a water scale reducer been fitted?															Yes					No				
What type of scale reducer has been fitted?																								
What is the hot water thermostat set temperature?																				°C				
What is the maximum hot water flow rate at set thermostat temperature (measured at high flow outlet)?																				l/min				
Time and temperature controls have been fitted in compliance with Part L of the Building Regulations?															Yes									
Type of control system (if applicable)										Y Plan					S Plan					Other				
Is the cylinder solar (or other renewable) compatible?															Yes					No				
What is the hot water temperature at the nearest outlet?																				°C				
All appropriate pipes have been insulated up to 1 metre or the point where they become concealed															Yes									
UNVENTED SYSTEMS ONLY																								
Where is the pressure reducing valve situated (if fitted)?																								
What is the pressure reducing valve setting?																				bar				
Has a combined temperature and pressure relief valve and expansion valve been fitted and discharge tested?															Yes					No				
The tundish and discharge pipework have been connected and terminated to Part G of the Building Regulations															Yes									
Are all energy sources fitted with a cut out device?															Yes					No				
Has the expansion vessel or internal air space been checked?															Yes					No				
THERMAL STORES ONLY																								
What store temperature is achievable?																				°C				
What is the maximum hot water temperature?																				°C				
ALL INSTALLATIONS																								
The hot water system complies with the appropriate Building Regulations															Yes									
The system has been installed and commissioned in accordance with the manufacturer's instructions															Yes									
The system controls have been demonstrated to and understood by the customer															Yes									
The manufacturer's literature, including Benchmark Checklist and Service Record, has been explained and left with the customer															Yes									
Commissioning Engineer's Signature																								
Customer's Signature																								
(To confirm satisfactory demonstration and receipt of manufacturer's literature)																								

*All installations in England and Wales must be notified to Local Authority Building Control (LABC) either directly or through a Competent Persons Scheme. A Building Regulations Compliance Certificate will then be issued to the customer.



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www.centralheating.co.uk

While this Checklist can be used for any installation covered by its description, only appliances manufactured by Scheme Members will be covered by the rules and requirements of the Benchmark Scheme.

SERVICE RECORD

It is recommended that your hot water system is serviced regularly and that the appropriate Service Record is completed.

Service Provider

Before completing the appropriate Service Record below, please ensure you have carried out the service as described in the manufacturer's instructions.

SERVICE 01	Date:	SERVICE 02	Date:
Engineer name:		Engineer name:	
Company name:		Company name:	
Telephone No:		Telephone No:	
Comments:		Comments:	
Signature		Signature	

SERVICE 03	Date:	SERVICE 04	Date:
Engineer name:		Engineer name:	
Company name:		Company name:	
Telephone No:		Telephone No:	
Comments:		Comments:	
Signature		Signature	

SERVICE 05	Date:	SERVICE 06	Date:
Engineer name:		Engineer name:	
Company name:		Company name:	
Telephone No:		Telephone No:	
Comments:		Comments:	
Signature		Signature	

SERVICE 07	Date:	SERVICE 08	Date:
Engineer name:		Engineer name:	
Company name:		Company name:	
Telephone No:		Telephone No:	
Comments:		Comments:	
Signature		Signature	

SERVICE 09	Date:	SERVICE 10	Date:
Engineer name:		Engineer name:	
Company name:		Company name:	
Telephone No:		Telephone No:	
Comments:		Comments:	
Signature		Signature	



*The code of practice for the installation,
commissioning & servicing of central heating systems*



FM 59915

Manufactured under
an ISO 9001
registered quality
management system

At Ideal Heating we take our environmental impact seriously, therefore when installing any Ideal Heating product please make sure to dispose of any previous appliance in an environmentally conscious manner. Households can contact their local authority to find out how. See <https://www.gov.uk/managing-your-waste-an-overview> for guidance on how to efficiently recycle your business waste.

Technical Training

Our Expert Academy offer a range of training options designed and delivered by our experts in heating. For details please contact:
expert-academy.co.uk

Ideal Boilers Ltd., pursues a policy of continuing improvement in the design and performance of its products. The right is therefore reserved to vary specification without notice.

Ideal is a trademark of Ideal Boilers.

Registered Office

Ideal Boilers Ltd., National Avenue, Hull, East Yorkshire, HU5 4JB

Tel 01482 492251 Fax 01482 448858

Registration No. London 322 137

Ideal Technical Helpline: 01482 498663
Ideal Consumer Helpline: 01482 498660
Ideal Cylinder Registration: 01482 498660

idealboilers.com



Your Ideal Pro unvented cylinder is automatic in normal use, but requires routine maintenance which is normally carried out at least annually along with the boiler service. The maintenance must be carried out by a suitably competent tradesperson who is qualified to work on unvented cylinders. The checks/work needed are listed in the maintenance part of these instructions.

For the control thermostat set points of the immersion heaters for direct heating of our cylinders, please refer to page 16 of this manual. The control thermostat for indirect heat exchanger heat up of our cylinders are usually set at between 60°C - 65°C. During commissioning the actual temperature that the cylinder reaches when the thermostat(s) operate should be tested and adjusted so that it achieves a minimum of 60°C, in order to comply with the Legionella pasteurisation requirements.

When initially opening the taps, a small surge in flow may be experienced, which disappears as the pressure in the system stabilises. This is quite normal with these types of systems and does not indicate a fault.

In some areas the water will initially appear cloudy, but will quickly clear when left to stand. This is nothing to be concerned about and is due to aeration of the water.

WARNING - If water is seen flowing through the tundish, this indicates a fault condition which needs action.

If the discharge is hot and continuous, turn the boiler and/or the immersion heaters off, but do not turn off the cold water to the appliance until the discharge is cold. **Note:** The discharge may stop by itself as the discharge cools.

If the discharge is cold and intermittent, no immediate action is needed but this indicates a problem with the expansion vessel.

However, in both cases you must call the registered installer / a suitably qualified, competent tradesperson, advise them that you have an unvented cylinder and request a maintenance visit.

DO NOT, at any time, tamper in any way with the safety valves or overheating thermostats/wiring.



USER GUIDE

**PRO, PRE-PLUMBED H
& PRE-PLUMBED S**

When replacing any part on this appliance, use only spare parts that you can be assured conform to the safety and performance specification that we require. Do not use reconditioned or copy parts that have not been clearly authorised by Ideal Heating. For the very latest copy of literature for specification and maintenance practices visit our website idealheating.com where you can download the relevant information in PDF format.